

# Ignition Conversion Kits to Convert a Standing Pilot to a Spark-Ignited, Intermittent Safety Pilot System with Lockout

## Description / Application

The ignition conversion kits in this form are for Models XL, CXL, XLB and CXLB with unit heaters equipped with standing pilot and single stage gas valve. Do not use with any other product. Before beginning conversion, determine that your kit is compatible with your heater. All kits convert to spark-ignited, intermittent safety pilot systems with lockout.

**NOTE:** These are ignition conversion kits only; not gas conversions kits.

Ignition Conversion Kit Selection Chart		
XL, CXL, XLB, CXLB	Gas	Kit P/N
30 - 105	Natural	98340
30 - 105	Propane	98341
125 - 250	Natural	98554
300 - 400	Natural	98555
125 - 400	Propane	98556

**NOTE:** See component listings on page 4.

**WARNING:** Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operation and maintenance instructions thoroughly before installing or servicing this equipment.

## Instructions

**DANGER:** This Ignition conversion kit is to be installed by a qualified service agency in accordance with these instructions and in compliance with all codes and requirements of authorities having jurisdiction. Failure to follow instructions could result in death, serious injury and/or property damage. The qualified agency performing this work assumes responsibility for this installation.

- Turn off the gas supply at the shutoff valve upstream of the combination valve and disconnect the electrical supply.
- Remove Valve**  
Disconnect the wiring and supply piping from the valve.  
**Sizes 30-105** -- The burner rack and manifold are part of the bottom panel assembly. At the rear corners of the heater, remove the screws that hold the bottom panel to the heater. While supporting both the valve/manifold assembly and the bottom panel, slowly pull down on the rear of the hinged bottom panel assembly. The bottom panel will pivot on tabs that are inserted into the front panel of the heater. After the bottom is hinged down about 30°, slide the assembly forward and unhinge from the front panel. The bottom panel/burner rack assembly is now completely removed from the heater.  
**Sizes 125-400** -- On the bottom of the heater, locate and remove the small pilot access cover. Remove the four screws holding the bottom rear panel to the heater.

Disconnect the pilot tubing and the thermocouple connections at the valve. Pull the bottom rear panel of the heater loose and away from the heater. The slide-out type bumper rack and manifold assembly is now in view.

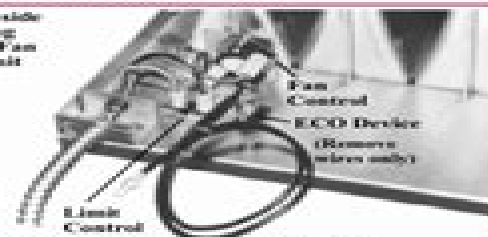
**All sizes** -- Remove the gas valve.

- Remove ECO Wires**  
-- Determine whether or not the heater is equipped with an ECO device (See Figures 1&2). If the unit has an ECO device, remove the access panel on the side of the heater. (On blower models, the access panel may be on the blower adapter). Locate the ECO device and disconnect the wires. Remove the wires only. **IMPORTANT: Do not remove the ECO device. Disconnect and remove wires only.** Plug the wire entry hole in the heater cabinet. Replace the access panel.

Figure 1 - Model XL showing ECO Wiring and Access Panel



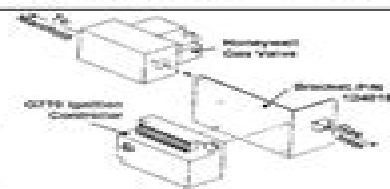
Figure 2 - Inside View showing Location of Fan Control, Limit Control and ECO Device



- Install the Valve and Ignition Controller**  
When the conversion is complete, the installed gas valve acts as the "support" for the ignition controller. Depending on the valve in the kit, there are either one or two brackets and either four or six screws required to create the valve/ignition controller assembly. Instructions are identified by the P/N of the kit; follow the instructions for the kit being installed.  
**Kit P/N 98340 and P/N 98341 for Sizes 30-105**  
**Parts Required:** Valve, Ignition Controller, Bracket, two 5/8"lg #6 Screws and two 1/4"lg #8-32 Screws.  
1) Connect the outlet side of the valve to the heater manifold.

### Sizes 30-105

Figure 3 - Assemble Ignition Controller & Bracket, attach to the already installed Honeywell Gas Valve



# Reznor Fe 75 Manual

**M Lipman**



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