

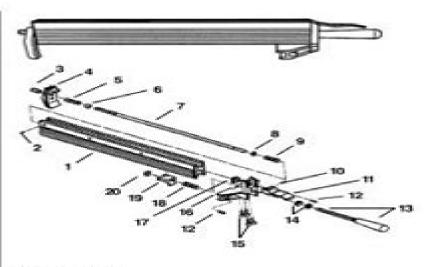
# Rip Fence for the MKV Model 500

555646

Ref. No.	Part No.	Description	Oity.
1	518014	Rip Fence	
2	516005	Flolipin	
3	514392	Special Hex Nut, 5/16"-18	1
44	518013	Rear Clamp	- 1
5	514463	Spring	1
6	102634	Hex Nut, 5/16*-18	
7	518010	Lock Rod	
8	514407	Retaining Ring	
9	514353	Spring	
10	514527	Roll Pin	1
11	514257	Rear Clamp Lever	- 1
12	102388	Setscrew	
13	518016	Handle	1
1-4	513792	Flat Washer	
1:5	518017	Socket Head Screw, 10-24 x	1" 4
16	518018	Fence Base	1
17	514317	Wear Plate	
18	514463	Spring	
19	518011	Front Fence Lock	1
20	518019	Special Hex Nut	

This updates your MARK V Model 500 manual's Parts List and Exploded View for the rip fence, as well as the fence's assembly and alignment instructions.

The new fence for the MARK V Model 500 has been redesigned to operate like the one for the Model 510. This means the fence is made of ribbed aluminum for freer workpiece flow, and now features a rear clamp and clamp lever. Also, the new fence for the Model 500 has a T-slot in the top, so you can use locking "T-nuts" to slide and anchor helpful jigs. These instructions cover assembling and aligning the fence. The numbers in parentheses are reference numbers listed above in the Parts list and Exploded View.



# Safety

#### WARNING

- Always keep your hands, fingers, and other parts of your body out of the danger zone.
- Use pushsticks, push blocks and other safety devices to help guide and control workpieces.
- Never operate the table saw without the upper and lower saw guards in place. The one exception to this rule is when you saw part way through a board cutting a dado, groove or rabbet then you must remove the upper saw guard. Whenever you remove the upper saw guard, keep the lower saw guard in place and work with extreme caution. Use safety devices to move the stock past the blade.

# **Shopsmith Mark V 500 Owners Manual**

**Sabine Zange** 

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