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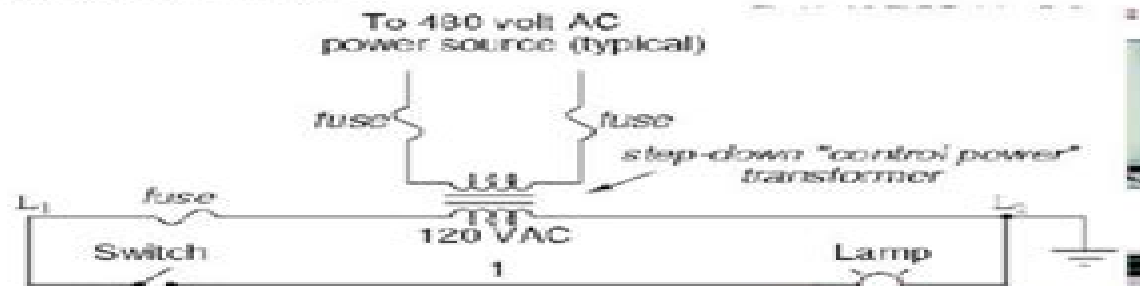
## LADDER LOGIC

### "Ladder" diagrams

Ladder diagrams are specialized schematics commonly used to document PLC control logic systems. They are called "ladder" diagrams because they resemble a ladder, with two vertical rails (supply power) and as many "rungs" (horizontal lines) as there are control circuits to represent. If we wanted to draw a simple ladder diagram for a lamp that is controlled by a hand switch, it would look like this:



The "L1" and "L2" designations refer to the two poles of a 120 VAC supply, unless otherwise noted. L1 is the "hot" conductor, and L2 is the grounded ("neutral") conductor. These designations have nothing to do with inductors, just to make things clear. If the transformer or generator supplying power to this circuit is omitted, the circuit looks something like this:



Typically in industrial relay logic circuits, but not always, the open/close contacts and relay coils will be 120 volts AC. Lower voltage AC and even DC systems are sometimes built and documented according to "ladder" diagrams:



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# Siemens Cnc Ladder Logic Programming Manual

**Joacim Rocklöv**



## **Siemens Cnc Ladder Logic Programming Manual:**

## **Siemens Cnc Ladder Logic Programming Manual** Book Review: Unveiling the Power of Words

In some sort of driven by information and connectivity, the energy of words has are more evident than ever. They have the ability to inspire, provoke, and ignite change. Such could be the essence of the book **Siemens Cnc Ladder Logic Programming Manual**, a literary masterpiece that delves deep into the significance of words and their impact on our lives. Written by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we will explore the book is key themes, examine its writing style, and analyze its overall effect on readers.

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