

Ref		new codes since last release	released: Oct 13
Man	Code	Functional explanation	Option Specification
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	M0007		
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pgm	M0016	C-axis positioning (negative direction)	Multiple machine
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2452	M0028	Tool interference check function OFF	standard
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pgm	M0034	Straight infeed along thread face mode (on right face)	standard
3816	M0035	Loader gripper Z-side Retract	OSL-2 Okuma Simple Loader (7000)
3816	M0036	Loader gripper Z-side Advance	OSL-2 Okuma Simple Loader (7000)
3816	M0037	Loader arm Retract	OSL-2 Okuma Simple Loader (7000)
3816	M0038	Loader arm Advance to unloading position	OSL-2 Okuma Simple Loader (7000)
3816	M0039	Loader arm Advance to chuck position	OSL-2 Okuma Simple Loader (7000)
pgm	M0040	Spindle gear range Neutral	standard
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pgm	M0049	Spindle Override ignore	standard
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air	M0051	Airblow B ON	Additional Air
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	M0053		
spc	M0054	Index Chuck Auto Index	Index chuck
pgm	M0055	Tailstock spindle Retract	Center work
pgm	M0056	Tailstock spindle Advance	Center work
oper	M0057	Cancel of M53	Cycle time reduction
spc	M0058	Chucking pressure LOW	Chuck high/low pressure selection by M codes
spc	M0059	Chucking pressure HIGH	Chuck high/low pressure selection by M codes
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oper	M0066	Turnet indexing position free	Cycle time reduction
cam	M0067	Synchronized mode cancel in cam turning cycle	Cam turning

Siemens M Codes List

Rüdiger Klar, Otto Opitz

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author names.

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Manual on Codes: 2. Part B: binary codes, Part C: common features to binary and alphanumeric codes World Meteorological Organization,1995 *Report and Proceedings of the World Economic Conference Held at Geneva, May 4th to 23rd, 1927 ... ,1927*

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Index of Patents Issued from the United States Patent and Trademark Office ,1993 Title List of Documents Made Publicly Available ,1993 **Official Gazette of the United States Patent and Trademark Office ,2002**

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