

# Instrument Kit Installation and Wiring Instructions

## For Cockpit, Cockpit Royal, Series 1, Heritage Gold, Contour and Millennium Series

# Siemens® VDO

Allentown, Pennsylvania USA

USE IS RESTRICTED TO 12 VOLT NEGATIVE GROUND ELECTRICAL SYSTEMS.

### Parts List

Item	Description	Quantity
1.	Programmable Speedometer (3 1/8" or 3 3/8" diameter)	1
2.	Voltmeter (2 1/16" diameter)	1
3.	Fuel Gauge (2 1/16" diameter)	1
4.	Pressure Gauge (2 1/16" diameter)	1
5.	Temperature Gauge (2 1/16" diameter)	1
6.	Pressure Sender (1/8" - 27 NPT)	1
7.	Temperature Sender (3/8" - 18 NPT)	1
8.	Fuel Level Sender & Float Arm	1
9.	3/8"-18 NPT to 1/2"-14 NPT adapter	1
10.	Speed Sensor, Hall Effect	1
11.	Spin-Lok Mounting Clamp for gauges and speedometer	5
12.	Instrument Kit Installation Instruction	1
13.	Speedometer Programmable Installation Instructions	1
14.	Wire Harness (Millennium Kit ONLY)	1

### Additional Material That Maybe Required For Installation:

16 Gauge standard insulated wire (P/N: 240-023)  
Insulated female 1/4" spade terminals  
Gauge connectors for 2 1/16" gauge  
(one per gauge P/N: 240-026)  
Speedometer connector (P/N: 240-053)  
Fuel Sender Bolt-on Installation Kit ( P/N: 226-451)  
Fuel Sender Weld on Installation Kit ( P/N: 226-901)  
Stud Mounting Kits 2 1/16" gauges ( P/N: 600-402)  
Stud Mounting Kit, Speedometer ( P/N: 600-401)  
Fuel Sender Ford application: 1935-1956 ( P/N: 226-902)

**CAUTION:** Read these instructions thoroughly before making installation. Do not deviate from assembly or wiring instructions. Always disconnect battery ground before making any electrical connections. If in doubt, please contact your dealer or VDO Instruments at 1-800-265-1818.

### General Information:

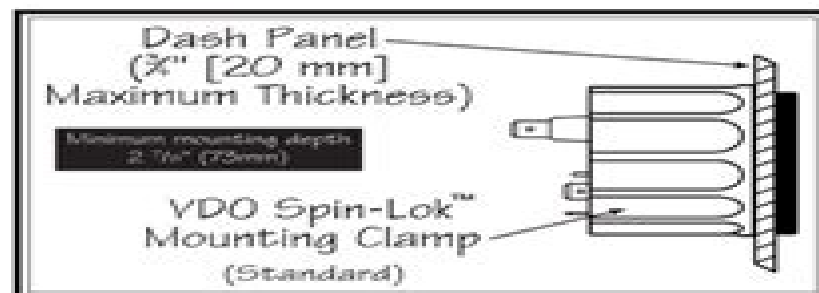
These kits come with VDO's Spin-Lok™ Mounting Clamps for easy installation. Optional VDO mounting brackets are available from your VDO dealer, should you require them. Note that the programmable speedometer included in this kit has a special set of installation and operation instructions. These instructions must be followed carefully to insure proper performance of the speedometer.

### Gauge Installation:

1. Select mounting locations for all gauges which provide good visibility for the driver. Lay out center points for each instrument on the panel.

2. Using a hole saw cut mounting holes in panel. All small gauges require a 2 1/16" (52mm) hole for mounting. Speedometer are 3 3/8" (85mm) or 3 1/8" (80mm) depending upon which kit you purchased. If in doubt measure the back of the instrument prior to cutting any Holes.

3. Hand tighten the gauges using the spin-Lok™ mounting clamps until the gauge can be no longer rotated in the panel. (Note) If the gauge can not be tighten fully remove and reverse spin-loc™ clamp and re-install.



**Diagram A**

Proper mounting using VDO's Spin-Lok™ Mounting Clamp

### Speedometer Installation:

PLEASE REFER TO THE SEPARATE PROGRAMMABLE SPEEDOMETER INSTALLATION AND OPERATING INSTRUCTIONS FOR PROPER MOUNTING AND OPERATION OF THE SPEEDOMETER. SEE PAGE 3 FOR INSTRUCTIONS ON INSTALLING SPEED SENSORS.

# Siemens Vdo Wire Diagram

**M Lipman**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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