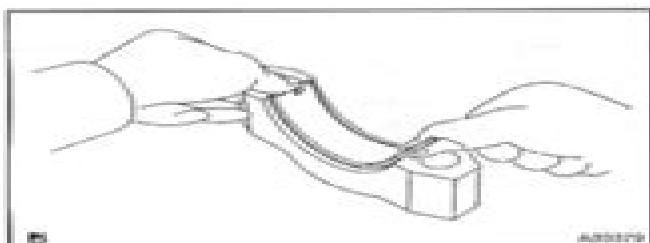
**32. INSTALL CRANKSHAFT BEARING**

- (a) Install the upper bearing with an oil groove onto the cylinder block.

NOTICE:

Do not apply engine oil to the bearing or its contact surface.

**33. INSTALL CRANKSHAFT BEARING NO.2**

- (a) Install the lower bearing onto the bearing cap.

NOTICE:

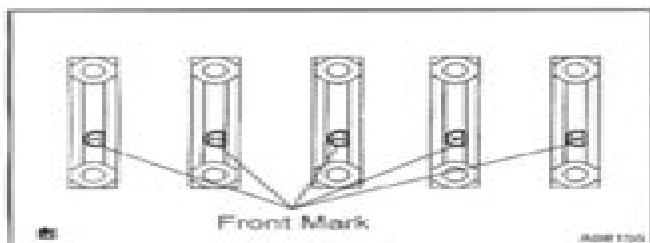
Do not apply engine oil to the bearing or its contact surface.

**34. INSTALL CRANKSHAFT THRUST WASHER UPPER**

- (a) Install the 2 thrust washers onto the No. 3 journal position of the cylinder block with the oil grooves facing outward.

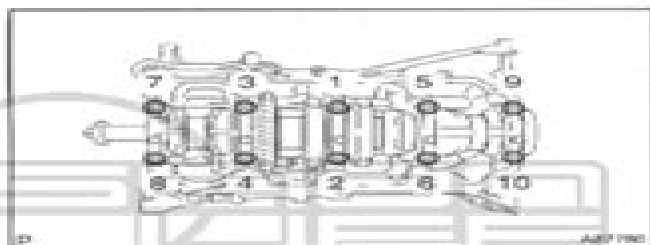
35. INSTALL CRANKSHAFT

- (a) Apply engine oil to the upper bearing, and install the crankshaft onto the cylinder block.



- (b) Examine the front marks and numbers and install the bearing caps onto the cylinder block in the sequence order shown in the illustration.

- (c) Apply a light coat of engine oil to the threads and under the heads of the bearing cap bolts.



- (d) Using several steps, uniformly install and tighten the 10 bearing cap bolts in the sequence shown in the illustration.

Torque: 40 N·m (408 kgf·cm, 30 ft·lbf)

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L Towner



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Focus On: 100 Most Popular Compact Cars Wikipedia contributors, **Ward's Auto World** ,2004 Car and Driver ,2004-07 **2M & M Engine Repair Manual** Mark Cook,Toyota Motor Sales Co., Ltd. Export-Technical Division,1966

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