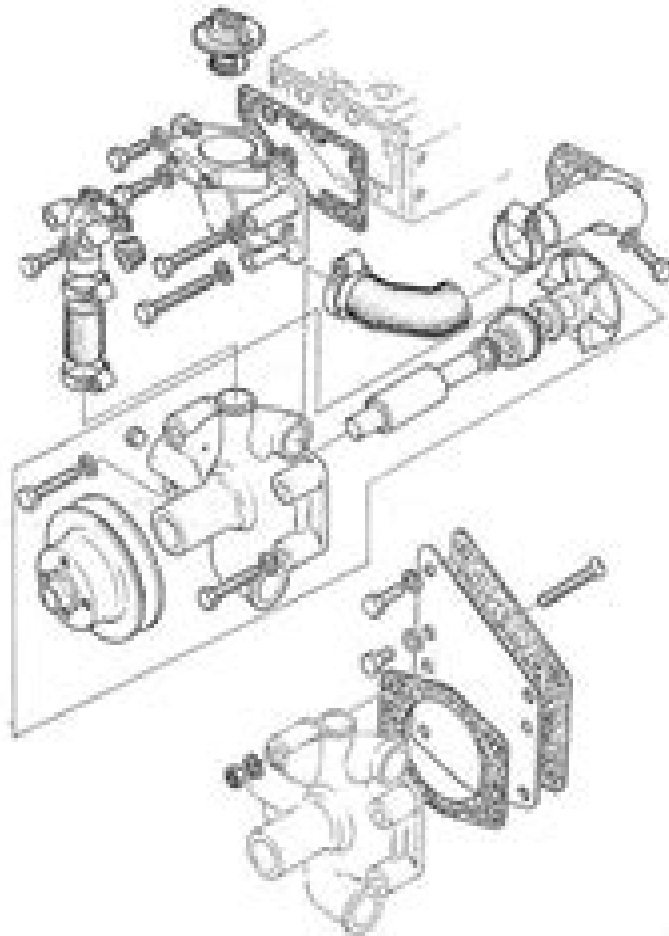


## SECTION N Cooling System



### COOLING SYSTEM—N.2

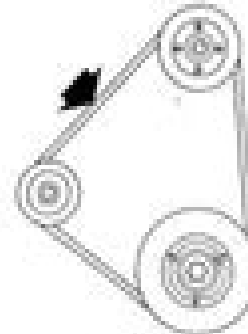


Fig. 51

#### Cooling system

The engine is supplied with coolant from a non-charged tap water pump installed on the front of the timing case cover. The drive is by belt from the front of the crankshaft.

The pump does not need to be lubricated as the bearings are packed with special water grease at the factory.

#### To check and adjust fan belt tension

1. Remove the belt if it is worn or damaged.
2. With thumb pressure of approximately 10 kgf (22 lbs), press the fan belt down at the centre of the longest free length of the belt and check the belt movement (see Fig. 51). The belt movement must be 10 mm (3/8 in). Where necessary, adjust the tension as given below.
3. Loosen the alternator or dynamo bolts and adjustment link adjustment.
4. Change the alternator or dynamo position to give the correct tension and tighten the alternator or dynamo bolts and adjustment link assembly.
5. Check the belt tension again to ensure that it is still correct.

**Note:** If a new belt is fitted, the belt tension must be checked again after the first 25/50 hours of operation.

#### To drain cooling system

1. Ensure that the machine is on level ground.
2. Remove the radiator filler cap.
3. Remove the drain plug from the side of the radiator tank to drain the engine. Ensure that the drain hole does not have any restriction.
4. Open the tap or remove the drain plug at the bottom of the radiator to drain the radiator. If a tap or plug is not fitted to the radiator, disconnect the bottom radiator hose.
5. Where necessary, flush the system with clean water.
6. Fit the drain plugs and radiator cap. Where necessary, close the radiator tap or connect the radiator hose.

#### To remove water pump

1. Drain the cooling system.
2. Remove fan belt and fan.
3. Disconnect water pump inlet and outlet hose connections.
4. Disconnect by-pass connection from thermostat housing.
5. Release the three attachment which fasten body plate to timing case and cover and the two attachment which fasten water pump to cover and remove pump complete with bracket (see Fig. 52).
6. Release the fan nuts and screws and remove water pump from bracket.



Fig. 52

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