

A STUDY ON LONG-TERM AGING OF RECYCLED BINDERS USING PERFORMANCE GRADE TESTS WITH EXTENDED AGING TIME

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Department of Civil and Environmental Engineering, Florida International University, Marri, FL State Materials Office, Florida Department of Transportation, Gainesville, FL



INTRODUCTION.

Not in-place Recycling (HRS)

& Green spot effective passement rehabilisation practice.



Advantuates.

- Ltd. No. SCHOL and Community
- Lanz new malerial, Soft-appreprie and augitudi.
- New records required an
- Liter transportation of material
- · The N. 1979, Texas presentation.
- Fast, one pass process; Less road closure time

Aughalt Aging and Representation

- A solicul alament is with a booker acquerostico.
- Assistant is commonly of Assistations (Maint South) and Michigan Material
- . Another paint more time: Maltere are test marrie-French conforme and evigoration.
- Relycting agents (Residenators) suite aging, replace undated and endow organic properties.

RESEARCH OBJECTIVES

- . This study aims at looking beyond milial performance and evaluating long term aging of recycled bindons.
- Cornert Practice: Effectivement of a retigenator to evaluated by authoring during established based on respects in peretrator requirements
- Sharksowing Not having durability of necycled tender into account. Softening effectiveness and curability sometimes move at apposite directions
- . Demonstrat says of a required way not be putesifferent from Bull of a single rice.

METHODOLOGY

- * Experience Fertalmance Grade Seets with **Extended Aging Time**
- Dynamic Share Resonance (DSR)
- Bending Seen Rheometer (BMR)
- Retailers Versenner (RV).
- Rolling This Riter Coast (REPO);
- Pressure Aging Vessel (PRV): Innuints informs using



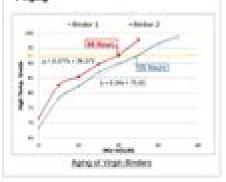
- Two transplace of POACE 20 augment become
- 1. Four relationships (CHE, 1995, 1996, BOD)
- 4 Standard PNV aging time in 25 hours. This time is: extended to 65 hours to simulate long-term aging
- 4. Based on FDOTs aspertones with doubles revisioned. Sun RAP (Reclaimed Agres) Powerest): PG 65-15 was assumed to represent a RAP binder
- 4 PAV Time: The PAV aging time it takes each sample to reach high temperature PG of 80°C

FESTING PROCESSINE:



RESULTS AND ANALYSIS

+ Address



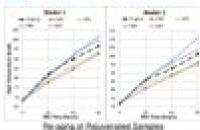
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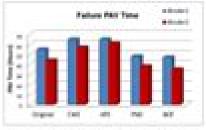
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4 For aging

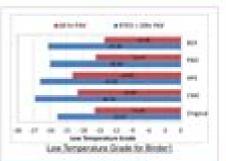
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		20,00	Am 349, 515	100
-		200 200	*****	100
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Langesty of the Original and Processanded Sangles Based or PNs Sees

 Low temperature: Low Temperature properties was studied frough RMF team or standard sping PETFOL 20No. PRO: and alterate aging conditions distance Printer.



CONCLUSIONS

- Linkplanm aging rate of particles recycled by different recycling agents can be very different. Among four minorators boiled, but IDME and HPE) about dean aging while has others (PNO and BOF). acceptantial E.
- The aging ride of virgin aighted binder decreases. after the first (II) hours of PAG aging. This trend was not absenced to the recycled toroiers. They continued aging after 20 hours at alread the same rate.
- Rectabled bindors might agailtable than eligin bindors. in the langtons, even if they age at the same or present new during first 20 hours of PMV aging. This shown the importance of studying timp-term aging becard the standard PO system regularisants.
- a Properties of recomments have a prior influence of springs the of received augments. The service the of samples recorded by proper recommoders was auditorial to be up to 10 years more than home softened by tess effective products.
- The famest aging occurred for the samples recycled. by BOY, which is a bio-resolution. Then, it is impacted to consider long-term aging when using push products as requiling payers.
- a The low temperature count offliness of recorded bridges was appropriate lower than that of steps machael broders.

to Probate Works

- is Studentia points of recipited reseas through Anathalt. Paverners Brighway System (APRIS)
- ix. Studying long-term aging of elocutes containing TOTP
- a Property modifications to 16th specifications to atheros brogerly of RM payments using results from this placky and follow works.

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