

1966 4-4-2

TRI-CARB ADJUSTMENTS

The 4-4-2 TRI-CARB engine consists of three carburetors mounted in tandem, on a special intake manifold, see Fig. 6. The center (primary) carburetor contains all the conventional systems of a regular two-barrel carburetor, such as the float, idle, part throttle, power, pump and choke systems. The front and rear (secondary) carburetors contain only the float, pump and main metering systems.

The center carburetor also contains an idle compensator to avoid over-rich idle mixtures on hot idle. When underhood temperatures are high, the idle compensator, located inside the center carburetor opens allowing additional air to enter the manifold below the throttle valves.

The center, (primary) carburetor is in operation at all times. The front and rear carburetors are actuated simultaneously through linkage, whenever the center carburetor throttle is opened more than 40°. This setting can be changed to 30° to actuate the secondary carburetors earlier, see Fig. 7. A detent feel can be noted in the accelerator pedal linkage when the front and rear carburetors start to open.

Since the front and rear carburetors do not contain a choke valve, the engine should be at normal operating temperature before the front and rear carburetors are brought into use at low speeds to prevent stalling.

The choke system, center carburetor only, consists of a choke valve in the air horn, a vacuum diaphragm, fast idle cam, choke linkage and a thermostatic coil located on the engine intake manifold. The thermostatic coil is connected to the choke valve by a rod. The choke operation is controlled by a combination of intake manifold vacuum, the effect choke valve and ambient temperature.

The thermostatic coil on the intake manifold is calibrated to hold the choke valve closed when the engine is cold. When starting the engine, air velocity against the off-set choke valve causes the valve to open slightly against the spring tension of the thermostatic coil. With the engine running, manifold vacuum is applied to the vacuum diaphragm which opens the choke

- ① THROTTLE ACTUATING ROD
- ② THERMOSTATIC COIL AND HOUSING
- ③ MANIFOLD CROSSOVER VALVE - 80
- ④ VACUUM BREAK DIAPHRAGM



Fig. 6

valve to a point where the engine will operate without flooding or stalling. The choke valve remains in this position until the engine begins

to warm up and heat from the intake manifold warms the thermostatic coil to relax its tension (Continued on Page 18)

- ① CARBURETOR ROD
- ② CARBURETOR LEVER ROD
- ③ 40° THROTTLE OPENING POSITION
- ④ 30° THROTTLE OPENING POSITION
- ⑤ HOUSING VALVE
- ⑥ PUMP ROD
- ⑦ CARBURETOR LEVER

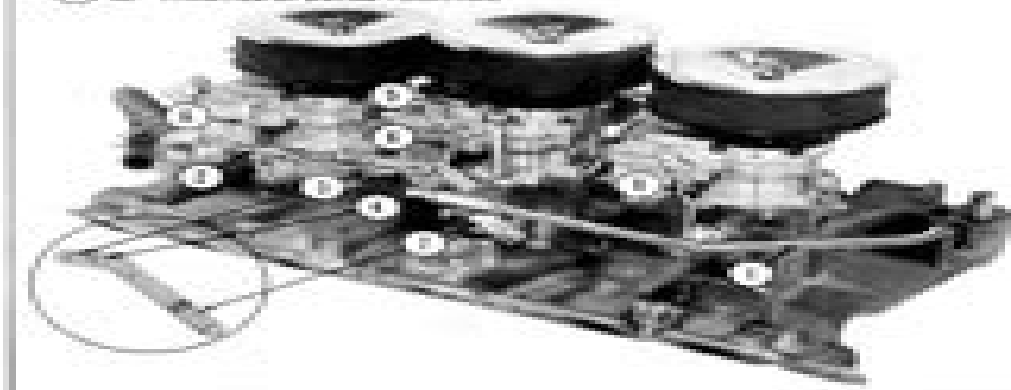


Fig. 7

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D Kirk



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