Refinery Updates...

- The American Petroleum Institute issued two new refinery safety standards on April 22, 2010. The first will help processors identify and use safety indicators to reduce risks, while the second will provide guidance on reducing fatigue risks.
- One-third of all investigations by the Chemical Safety and Hazard Investigation Board are currently at refineries.
- Part of the problem in maintaining adequate safety is that there are few incentives for refiners to make work environments safer and little in the way of consequences from OSHA when there is a serious accident.
- OSHA recently hit BP with dozens of safety violations, at their refinery in Toledo, Ohio, which could cost them nearly 3 million in fines. This, after 5 months ago OSHA slapped them with 87.5 million in fines for failing to fix safety problems at the refinery in Texas found after the deadly explosion that killed 15 workers.



Tesoro's Aftermath

Recent Accidents

March 2, 2010: An explosion and fire at Dallas-based Holly Corp.'s refinery in New Mexico kills two workers.
Dec. 4, 2009: A boiler fails at San Antonio-based Valero Energy's Texas City plant, killing one worker.
March 10, 2009: Explosion at a Marathon Oil Corp. facility in Vacherie, La., kills one and injures three.
Nov. 6, 2005: Two workers are killed at Valero oil refinery in Delaware City, Del., after succumbing to nitrogen furnes.

Last 5 years = 26 deaths

Refinery Operators Guide

U S Dept of Labor

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<u>Guide to Refinery Operating Costs (Process Costimating)</u> Wilbur Lundine Nelson,1966 **Agency Operating Guidance** United States. Environmental Protection Agency. Office of Solid Waste and Emergency Response, <u>Agency Operating</u> <u>Guidance</u> United States. Environmental Protection Agency,1984 **User's Guide for Inslope3** James P. May,1991

Petroleum Refining Design and Applications Handbook, Volume 5 A. Kayode Coker, 2023-07-13 PETROLEUM REFINING With no new refineries having been built in decades companies continue to build onto or reverse engineer and re tool existing refineries With so many changes in the last few years alone books like this are very much in need There is truly a renaissance for chemical and process engineering going on right now across multiple industries This fifth and final volume in the Petroleum Refining Design and Applications Handbook set this book continues the most up to date and comprehensive coverage of the most significant and recent changes to petroleum refining presenting the state of the art to the engineer scientist or student Besides the list below this groundbreaking new volume describes blending of products from the refinery applying the ternary diagrams and classifications of crude oils flash point blending pour point blending aniline point blending smoke point and viscosity blending cetane and diesel indices The volume further reviews refinery operational cost cost allocation of actual usage project and economic evaluation involving cost estimation cash flow involving return on investment net present values discounted cash flow rate of return net present values payback period inflation and sensitivity analysis and so on It reviews global effects on the refining economy carbon tax carbon foot print global warming potential carbon dioxide equivalent carbon credit carbon offset carbon price and so on It reviews sustainability in petroleum refining and alternative fuels biofuels and so on impact of the overall greenhouse effects carbon capture and storage in refineries process intensification in biodiesel biofuel from green diesel acid gas removal and emerging technologies carbon capture and storage gas heated reformer unit pressure swing adsorption process steam methane reforming for fuel cells grey blue and green hydrogen production new technologies for carbon capture and storage carbon clean process design refinery of the future refining and petrochemical industry characteristics The text is packed with Excel spreadsheet calculations and Honeywell UniSim Design software in some examples and it includes an invaluable glossary of petroleum and petrochemical technical terminologies Useful as a textbook this is also an excellent handy go to reference for the veteran engineer a volume no chemical or process engineering library should be without Written by one of the world's foremost authorities this book sets the standard for the industry and is an integral part of the petroleum refining renaissance It is truly a must have for any practicing engineer or student in this area Agency Operating Guidance United States. Environmental Protection Agency. Office of the Administrator, 1984 Petroleum Refining Design and Applications Handbook, Volume 4 A. Kayode Coker, 2023-02-01 PETROLEUM REFINING This fourth volume in the Petroleum Refining set this book continues the most up to date and comprehensive coverage of the most significant and recent changes to petroleum refining presenting the state of

the art to the engineer scientist or student This book provides the design of heat exchanger equipment crude oil fouling in pre heat train exchangers crude oil fouling models fouling mitigation and monitoring prevention and control of liquid and gas side fouling using the Excel spreadsheet and UniSim design software for the design of shell and tube heat exchangers double pipe heat exchangers air cooled exchangers heat loss tracing for process piping pinch analysis for hot and cold utility targets and process safety incidents involving these equipment items and pertinent industrial case studies Use of UniSim Design UniSim STE software is illustrated in further elucidation of the design of shell and tube heat exchangers condensers and UniSim ExchangerNet R470 for the design of heat exchanger networks using pinch analysis This is important for determining minimum cold and hot utility requirements composite curves of hot and cold streams the grand composite curve the heat exchanger network and the relationship between operating cost index target and the capital cost index target against Tmin Useful as a textbook this is also an excellent handy go to reference for the veteran engineer a volume no chemical or process engineering library should be without Written by one of the world's foremost authorities this book sets the standard for the industry and is an integral part of the petroleum refining renaissance It is truly a must have for any practicing engineer or student in this area This groundbreaking new volume Assists engineers in rapidly analyzing problems and finding effective design methods and select mechanical specifications Provides improved design manuals to methods and proven fundamentals of process design with related data and charts Covers a complete range of basic day to day petroleum refining operations topics with new materials on significant industry changes Extensive Excel spreadsheets for the design of process vessels for mechanical separation of two phase and three phase fluids double pipe heat exchanger air cooled exchanger pinch analysis for hot and cold utility targets Provides UniSim based case studies for enabling simulation of key processes outlined in the book Helps achieve optimum operations and process conditions and shows how to translate design fundamentals into mechanical equipment specifications. Has a related website that includes computer applications along with spreadsheets and concise applied process design flow charts and process data sheets Provides various case studies of process safety incidents in refineries and means of mitigating these from investigations by the US Chemical Safety Board Includes a vast Glossary of Petroleum refinery MACT standard guidance. ,1997 Petroleum and Technical Terminology **Petroleum Processing Handbook** John J. McKetta Jr,1992-04-30 A reference that details the pertinent chemical reactions and emphasizes the plant design and operations of petroleum processing procedures The handbook is divided into four sections products refining manufacturing processes and treating processes Wherever possible shortcut methods of calcula Occupational Outlook Handbook Claitor's Law and Publishing Division, 2006-06 With detailed descriptions of more than 250 occupations this volume covers what workers do on the job working conditions the training and education needed earnings and expected job prospects It also includes summary information on additional occupations and a chapter on Tomorrow s Jobs Developing a Protocol for Observational Comparative Effectiveness Research: A User's Guide Agency for Health Care Research and

Ouality (U.S.), 2013-02-21 This User's Guide is a resource for investigators and stakeholders who develop and review observational comparative effectiveness research protocols It explains how to 1 identify key considerations and best practices for research design 2 build a protocol based on these standards and best practices and 3 judge the adequacy and completeness of a protocol Eleven chapters cover all aspects of research design including developing study objectives defining and refining study questions addressing the heterogeneity of treatment effect characterizing exposure selecting a comparator defining and measuring outcomes and identifying optimal data sources Checklists of guidance and key considerations for protocols are provided at the end of each chapter The User's Guide was created by researchers affiliated with AHRQ s Effective Health Care Program particularly those who participated in AHRQ s DEcIDE Developing Evidence to Inform Decisions About Effectiveness program Chapters were subject to multiple internal and external independent reviews More more information please consult the Agency website www effectivehealthcare ahrq gov Home Heating Oil United States. Congress. House. Committee on Government Operations. Environment, Energy, and Natural Resources Subcommittee, 1979 The Occupational Outlook Handbook, 1996-1997 U S Dept of Labor, 1996-05 A reprint of the U S Lloyd's Register OneOcean's Guide to Port Entry Dept of Labor's Occupational Outlook Handbook 1996 97 edition **1987-1988 Nations M-Z** Lloyd's Register Foundation, 1987-01-01 First published in 1971 these Guides provide invaluable information on thousands of commercial ports and terminals across the globe They are compiled and published annually by LR OneOcean whose years of global maritime experience allows them to provide expert and innovative solutions that enhance efficiency sustainability and overall industry success The Guides cover a significant geographical breadth and the most recent volume includes information on over 12 500 ports harbours and terminals worldwide These are fully indexed and contain detailed port plans and mooring diagrams Refinery Energy Profile ,1979 Lees' Loss Prevention in the **Process Industries** Frank Lees, 2005-01-10 Over the last three decades the process industries have grown very rapidly with corresponding increases in the quantities of hazardous materials in process storage or transport Plants have become larger and are often situated in or close to densely populated areas Increased hazard of loss of life or property is continually highlighted with incidents such as Flixborough Bhopal Chernobyl Three Mile Island the Phillips 66 incident and Piper Alpha to name but a few The field of Loss Prevention is and continues to be of supreme importance to countless companies municipalities and governments around the world because of the trend for processing plants to become larger and often be situated in or close to densely populated areas thus increasing the hazard of loss of life or property This book is a detailed quidebook to defending against these and many other hazards It could without exaggeration be referred to as the bible for the process industries This is THE standard reference work for chemical and process engineering safety professionals For years it has been the most complete collection of information on the theory practice design elements equipment regulations and laws covering the field of process safety An entire library of alternative books and cross referencing systems would be

needed to replace or improve upon it but everything of importance to safety professionals engineers and managers can be found in this all encompassing reference instead Frank Lees world renowned work has been fully revised and expanded by a team of leading chemical and process engineers working under the guidance of one of the world's chief experts in this field Sam Mannan is professor of chemical engineering at Texas A principles practice codes standards data and references needed by those practicing in the field More Incidents That Define Process Safety CCPS (Center for Chemical Process Safety),2019-10-14 More Incidents that Define Process Safety book describes over 50 incidents which have had a significant impact on the chemical industry as well as the basic elements of process safety Each incident is presented in sufficient detail to gain an understanding of root causes for the event with a focus on lessons learned and the impact the incident had on process safety Incidents are grouped by incident type including Reactive chemical Fires Explosions Environmental toxic releases and Transportation incidents The book also covers incidents from other industries that illustrate the safety management elements The book builds on the first volume and adds incidents from China India Italy and Japan Further at the time the first volume was being written CCPS was developing a new generation of process safety management elements that were presented as risk based process safety these elements are addressed in the incidents covered **Energy Research** Abstracts .1990 ERDA Energy Research Abstracts ,1989 Atlantic Coast Ecological Inventory User's Guide and Information Base ,1980

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