# Refinery Updates...

- The American Petroleum Institute issued two new refinery safety standards on April 22, 2010. The first will help processors identify and use safety indicators to reduce risks, while the second will provide guidance on reducing fatigue risks.
- One-third of all investigations by the Chemical Safety and Hazard Investigation Board are currently at refineries.
- Part of the problem in maintaining adequate safety is that there are few incentives for refiners to make work environments safer and little in the way of consequences from OSHA when there is a serious accident.
- OSHA recently hit BP with dozens of safety violations, at their refinery in Toledo, Ohio, which could cost them nearly 3 million in fines. This, after 5 months ago OSHA slapped them with 87.5 million in fines for failing to fix safety problems at the refinery in Texas found after the deadly explosion that killed 15 workers.



Tesoro's Aftermath

# Recent Accidents

March 2, 2010: An explosion and fire at Dallas-based Holly Corp.'s refinery in New Mexico kills two workers.
Dec. 4, 2009: A boiler fails at San Antonio-based Valero Energy's Texas City plant, killing one worker.
March 10, 2009: Explosion at a Marathon Oil Corp. facility in Vacherie, La., kills one and injures three.
Nov. 6, 2005: Two workers are killed at Valero oil refinery in Delaware City, Del., after succumbing to nitrogen furnes.

Last 5 years = 26 deaths

# **Refinery Safety Overview Study Guide**

**B Lingard** 

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Safety and Reliability - Safe Societies in a Changing World Stein Haugen, Anne Barros, Coen van Gulijk, Trond Kongsvik, Jan Erik Vinnem, 2018-06-15 Safety and Reliability Safe Societies in a Changing World collects the papers presented at the 28th European Safety and Reliability Conference ESREL 2018 in Trondheim Norway June 17 21 2018 The contributions cover a wide range of methodologies and application areas for safety and reliability that contribute to safe societies in a changing world These methodologies and applications include foundations of risk and reliability assessment and management mathematical methods in reliability and safety risk assessment risk management system reliability uncertainty

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