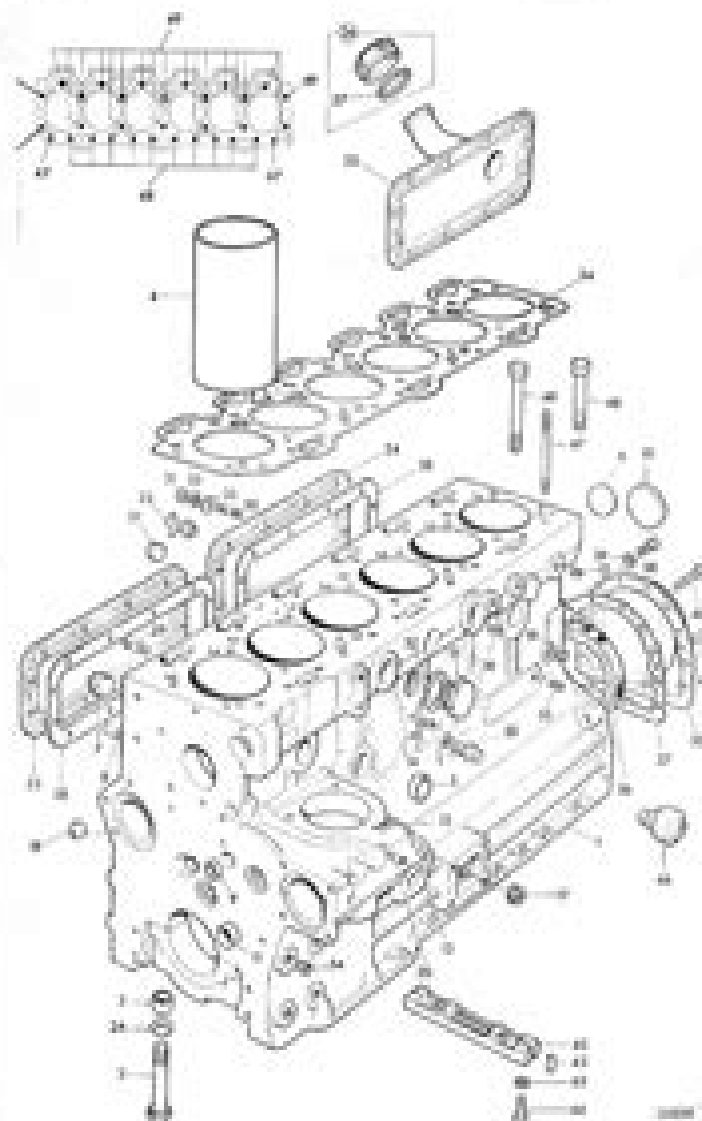


## 1 1-4 CYLINDER BLOCK

34000

21200 ISSUE

4



ITEM PART No.	ORIGIN No.	DESCRIPTION	QUANTITY OFF BUILD
1	94367 41094	35400040M/Cylinder Block Assy.	1 1 1
	94367 41094 91238	3540001740/C	1 1 1
2	32042111	..... (Pin)	14 14 14
2A	0790001	..... Shim Washer	14 14 14
3	32180434	..... Bolt	14 14 14
4	31390341	..... Silver-Clip Pin	6 6 6
5	0600063	..... Plug	7 7 7
6	0600037	..... Plug	1 1 1
7	0600068	..... Plug	3 3 3
8	32017010	..... Plug	1 1 1
9	0600068	..... Plug	2 2 2
10	32018006	..... Plug	1 1 1
11	32017015	..... Plug	1 1 1
12	32017027	..... Plug	3 3 3
13	32017016	..... Plug	2 2 2
14	32134016	..... Plug	2 2 2
15	32134032	..... Plug	1 1 1
16	32134016	..... Plug	1 1 1
17	32017017	..... Plug	1 1 1
18	0600068	..... Plug	1 1 1
19	32181118	..... Plug	1 1 1
20	32017016	..... Plug	1 1 1
21	0600068	..... Plug	1 1 1
22	31822	..... Drain Tap	1
	31819	.....	1 1
23	37004068	..... Tappet Cover-Turbo	1
	37004018	..... Drain	1 1
24	37004018	..... Tappet Cover	1
	37004049	..... Tappet Cover-Turbo	1
25	37004062	..... Tappet Cover	1
26	3407061	..... Filter Cap	1
27	34070005	..... Seal	1
28	34006008	..... Gasket	2 2 2

# Perkins 354 Engine Manual

**M Lipman**



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