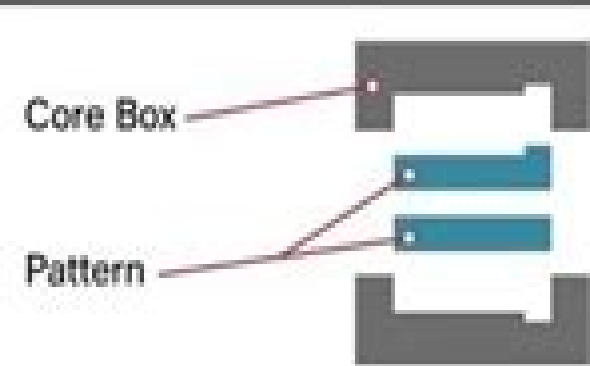


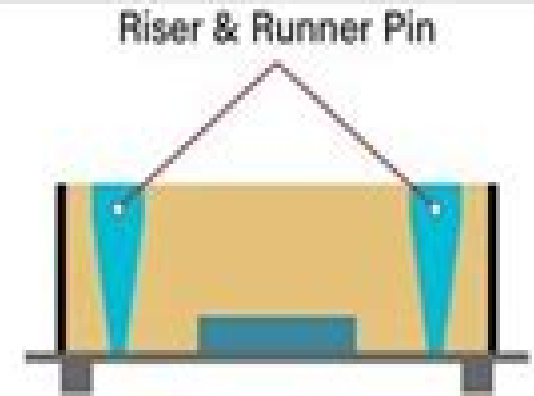
Sand Casting Process



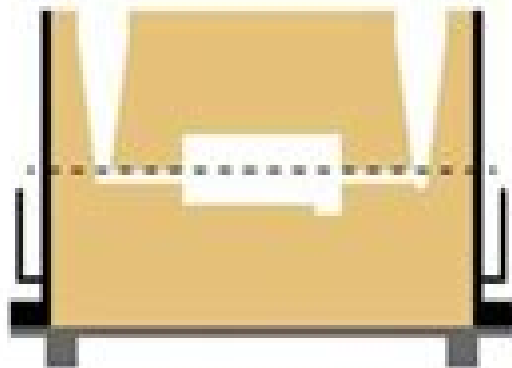
Pattern Creation



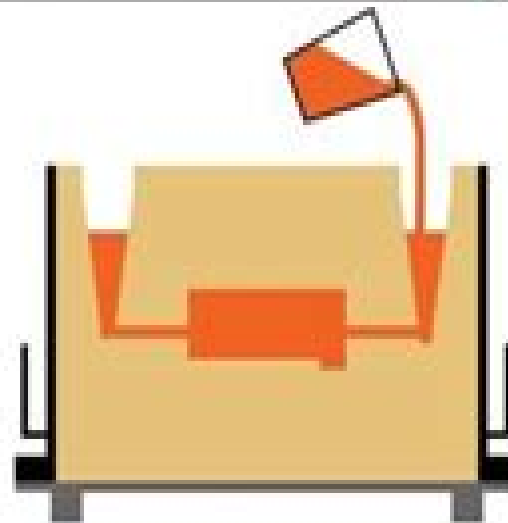
Mold Creation (Drag)



Mold Creation (Cope)



Mold Assembly



Pouring



Final Cast Part

Cooling/Shakeout

Sand Casting Design Guide

Michael Brown



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