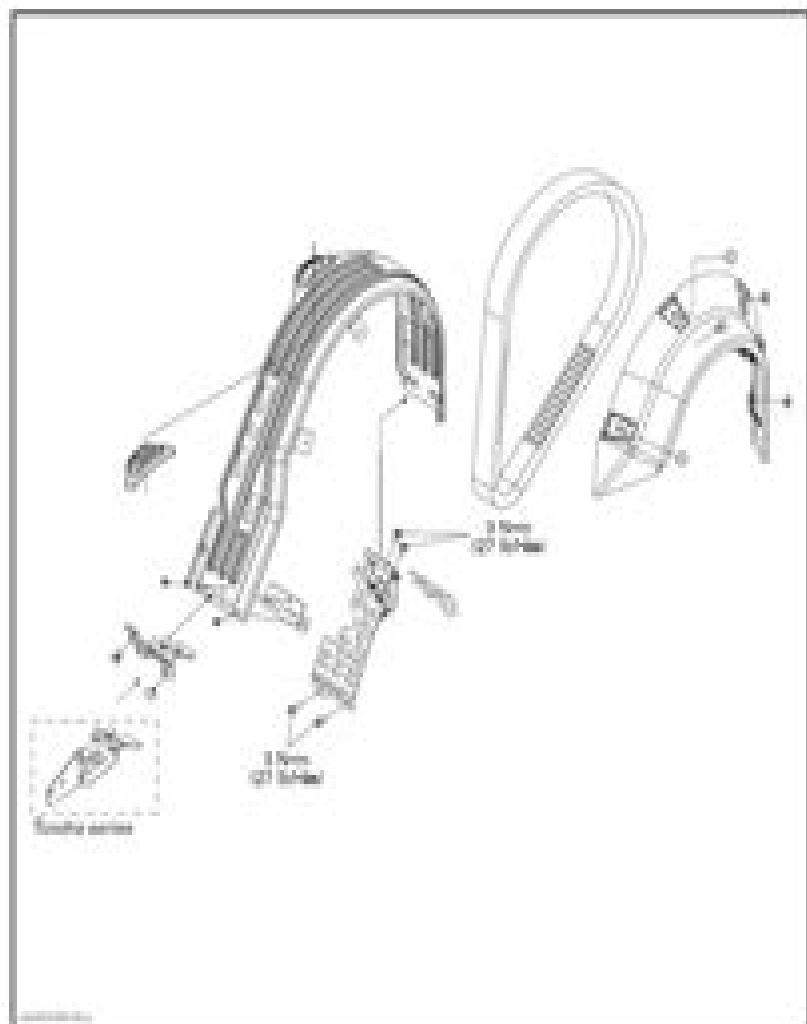


## DRIVE BELT

### SERVICE TIMES

Description	Part Number	Page
Mount to 1/2" x 1/4" (3.18mm) TPO's	420-017-000	11



## GENERAL

### DRIVE BELT APPLICATION

Always use the drive belt specified in the 800-368-7373 (474) 220 as applicable to vehicle and engine model.

## TROUBLESHOOTING

## WHOLE CREEPS FORWARD AT 10%

1. Improper drive belt height (too high).

## ENCLOSURE STALLS WITH ENCLOSURE FROM

- Refer to **Table 10.1.7** required **ADJUSTMENT** procedure in the substation.

## PROCEDURES

DRIVE BOLT CUSHED

**NOTE:** The drive belt guard is purposely made slightly oversize to maintain tension on its pins and retainers preventing undue noise and vibration.

### Deliverables: Client-Centered Business

Open the L/R side panel  
Remove retaining pin.



1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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1. Lift rear portion of guard then release from front hole by shooting the guard outwards.

### Define Belt Guard Installations

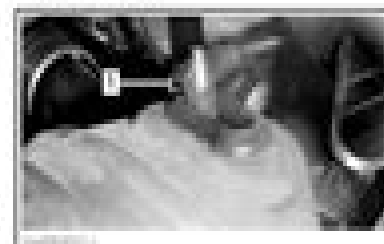
Place the front left side of the guard over the second tab.



100

Repeat the process over the following day.

**NOTE:** It may be necessary to slightly lift the case ends to insure smooth.



1. *Journal of Management Education*, 2000, 24(1), 1-10.

Position rear portion of the drive belt guard over the retainer and secure it using the retaining pin.



100

# Ski Doo Xp Service Manual

**Jianjun Gao**



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