



# USER MANUAL

# Net Logo User Manual

**Philip Verhagen, Jamie Joyce, Mark R.  
Groenhuijzen**



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web gear hobbing machine is a special milling equipment widely preferred in the gear production industry the rotating velocity and speed must be synchronized with the gear blank for teeth formation in this technique the gear blank workpiece is fed towards the gear bank until the desired depth is not achieved this process repeats until all the

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web the different types of gear hobbing are hobbing with axial feed hobbing with radial feed or hobbing with tangential feed axial feed is when the hob is fed along the face of the blank and parallel to axis this method is used in spur and helical gear manufacture radial feed is when the gear blank and hob axes are set normal to each other

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web hobbing is a machining process for gear cutting cutting splines and cutting sprockets using a hobbing machine a specialized milling machine the teeth or splines of the gear are progressively cut into the material such as a flat cylindrical piece of metal or thermoset plastic by a series of cuts made by a cutting tool called a

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web 18 fig 1 a b 38 gear technology cessive cuts on the workpiece with the work piece in a slightly different position for each cut see fig 1b several cutting edge of the tool will be cutting at the same time the hob is basically a worm with gashes cut axially across it to produce these cutting edges

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web gear hobbing is a process in which gear is cut by a generating process by rotating the gear blank and the cutter called a hob at the same time with a fixed gearing ratio between hob and gear blank in this process the gear blank is fed towards the rotating hob until the required depth is reached

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