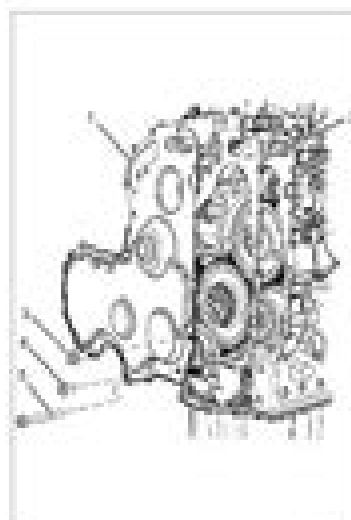


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NOTICE

Lubricants and fuels end up in the environment.
Environmental pollution

- Collect and store lubricants and fuels in suitable containers and dispose of them properly.

NOTICE

Scaling and foreign objects on the engine.
Engine damage.

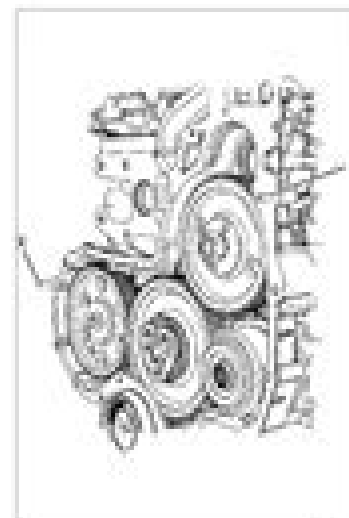
- Keep all parts clean from contaminants.

- Remove bolt (3), (4) and (5).
- Identify the positions of bolts of different length and different size bolts.
- Remove front cover (7) from the front housing.
- Remove gasket (2) from front cover (7).

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Installing

NOTICE

Lubricants and fuels end up in the environment.
Environmental pollution

- Collect and store lubricants and fuels in suitable containers and dispose of them properly.

NOTICE

Scaling and foreign objects on the engine.
Engine damage.

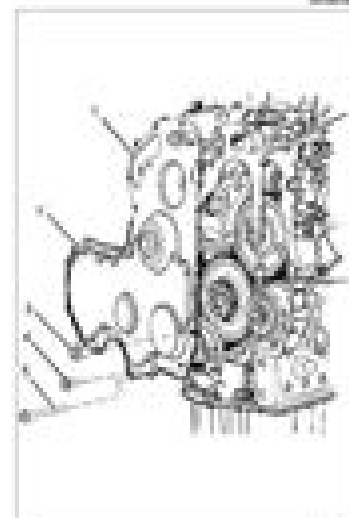
- Keep all parts clean from contaminants.

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Use auxiliary tool (3) - Page 80

- Thoroughly clean the gasket surface of the front housing.
- Thoroughly clean front cover (7).
- Position a new gasket (2) to front cover (7).
- Engage locators (7) into the holes in the front cover.
- Install auxiliary tool (3) into holes (3) in the front housing.
- Use auxiliary tool (3) in order to position the assembly front cover onto the front housing.
- Install bolts (2), (4) and (5) finger tight.
Ensure that the bolts of different length and different size are installed in the correct positions.
- Remove auxiliary tool (3) and install remaining bolts (3) and (4).
- Tighten bolts (2), (4) and (5).
Tightening torque - Page 80.

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- Install the water pump - Page 117
- Install the crankshaft pulley - Page 134

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Workshop Manual for (Perkins) 6.372, 6.3542, T6.354, Ind. & Ag. and 6.354 Diesel Engines Perkins Engines Limited,1976 **Motor's Truck & Diesel Repair Manual** ,1971 This edition covers Mechanical specifications and service procedures on 1962 71 models Autocar trucks Brockway trucks Caterpillar diesel engines Chevrolet Corvair trucks Cummins diesel engines Detroit diesel engines Diamond Reo trucks Divco trucks Dodge Ford Ford diesel engines GMC Toro flow diesel engines GMC International diesel engines International Jeep Kenworth Mack diesel engines Mack truck Perkins diesel engines White Standard trucks White PDQ trucks and Stock farm tractor engine specifications Allis Chalmers Continental Ford tractor Hall Scott Hercules International Harvester J I Case John Deere Massey Ferguson Minneapolis Moline Oliver Waukesha **Small Engine Repair Manual** Curt Choate,Robert Jex,1991 Troubleshooting and Repair Manual ,1986

Chilton's Truck Repair Manual Chilton Book Company. Automotive Editorial Department,1974 Pedrick Piston Ring Service Engine Repair Manual Wilkening Manufacturing Co,1947 **Troubleshooting and Repair Manual** ,1985

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