Informative Essay Writing

Before getting in to details of hate crimes, it is imperative to understand hate crimes from the definition although it has many definitions. For easy understanding, hate crimes is any offense based on the disability, race, sexuality, religion and values of the victims. Hate crimes has many angles as it depends entirely on who or the purpose of the hate crime such as, sentencing, reporting and conceptual purpose. This paper is going to discuss hate crimes and the types of hate crimes.

The first type of hate crime is the racial hate crime. Racial hate crime is the most dominant in the public order offenses in terms of the numbers and statistic as many people fall victims of this hate crime. For example, in the United Kingdom, the number of racial hate crimes recorded between 2010 and 2011 dropped drastically to 31486 as compared to 2006, which was at 42,554. This drop was due to much campaign and civic education by the government to the people and the pressure from the international communities. The racial hate crime is so common, since it does not cause physical harm to the victims but it has mental and emotional damage to the victims.

Another type of hate crime is the sexual orientation and gender. People in the society today are declaring their sexual orientation as gay, lesbian or straight. However, other people do not like to have their sexual orientation known which might lead to confusion of a persons' sexuality. Hate crime against sexuality arises when a victim is mistaken as one who belongs to a given sexual orientation, which is against his or her actual sexual orientation. In 2009 and 2010, sexual orientation crimes rose from 312 to 357 offenses. This increase was due to the varying changes in definitions and incidences by people as people realized the development of the sexual and gender hate crimes.

Finally, the disability hate crime is another category of hate crime. This hate crime varies as it depends entirely on definition of the disability. People with mental impairment, physical disability or visual impairment are the victims of this hate crime as they consistently face stigmatization from the society.

Hate crimes has adverse effects on its victims and sometimes can lead to death of the victims if the victims do not get help. Educating the people on hate crimes is important, as it will help reduce stigmatization and prevalence of the crime, since people will be aware of hate crime and its consequences.

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Lei Shi

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web bolt torque is calculated for a flanged assembly using the following equation applied torque $t \ k \ f \ d \ 12$ in fps unit where t torque in ft lb k dimensionless nut factor or tightening factor f axial force in pounds d nominal bolt diameter in inches in the metric system torque applied $t \ k \ d \ f \ 1000$ where $t \ torque$ in n m f bolt load in n

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web easy handling bolt numbering shall be done clockwise around the flange with the following sequence the table below shows the torque sequence for flanges with 4 to 32 bolts number of bolt studbolt tightening sequence to follow4 bolt flange1 3 2 48 bolt flange1 5 3 7 2 6 4 812 bolt flange1 7 4 10 2 8 5 11 3 9 6 1216 bolt

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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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 $\begin{array}{c} \text{web number of bolt stud bolt tightening sequence to follow 4 bolt flange 1 3 2 4 8 bolt flange 1 5 3 7 2 6 4 8 12 bolt flange 1 7 4 10 2 8 5 11 3 9 6 12 16 bolt flange 1 9 5 13 3 11 7 15 2 10 6 14 4 12 8 16 20 bolt flange 1 11 6 16 3 13 8 18 5 15 10 20 2 12 7 17 4 14 9 19 24 bolt flange \\ \end{array}$

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web ensure the bolt lengths allow for a minimum of 2 3 threads protruding beyond the top of the nut when tightened bolts must be tightened according to the below sequence options assemble bolts hand tight maximum 30 of final tightening torque as per below cross pattern sequences

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web step 1 liberally lubricate all load bearing surfaces including threads and flat washers then install and finger tighten all fasteners number the bolts flange according to the bolt torque sequence step 2 set the torque wrench to 1 3 of the target torque value and tighten in an order bolts 1 2 3 4 until all have been tightened

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web tightening sequence the first pass lightly tighten the first bolt then move directly across or 180 degrees for the second bolt then move1 4 turn around the circle or 90 degrees for the third bolt and directly across for the fourth continue this sequence until all bolts are tightened when tightening a four bolt flange use a criss cross

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