#### Triumph

and then the lead can easily be removed.

5. Hemove the rotor.

6. Remove the rotor key and distance

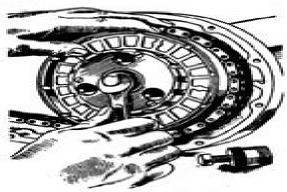
Remove the clutch hub securing nut and cup.

NOTE: Machines prior to serial no. H49833 have a tab washer and a different cup washer, rather than the selflocking securing mut.

locking securing sut.

8. Screw the body of extractor no.

Z13 into the clutch hub until it bottoms,
then tighten the center bolt until the hub
is released.



Demoving the clutch bearing

 Assemble extractor no. Z151 and D662/3 on the engine sprocket and tighten its center bolt until the engine sprocket is released.
 Withdraw the engine sprocket,

10. Withdraw the engine sprocest, clutch hub, and primary chain together.

 Remove the transmission mainshaft key and check the oil seal for leakage.

#### IMSPECTION

 Inspect the clutch shock absorber for worn rubbers or punctures. They can be removed by prying them out, small rubbers first. Replace as necessary. When reassembling, apply thread-locking comround to the cover plate securing screws.

pound to the cover plate securing screws.

2. First thoroughly clean the primary chain then check it for wear by scribing two marks on a flat surface 12 in. apart, and centering two pivot pins at the scribe marks. Fully compressed, the chain link pivot should line up with the marks; fully stretched, it should not extend more than ¼ in. beyond the marks.

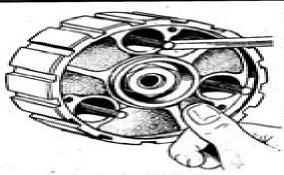
Check the fit between the shock absorber spider and the clutch hub splines.
 The spider should be a push fit on the clutch hub, with no radial movement.
 Check the fit of the engine specifiet

 Check the fit of the engine specchet on the crankshaft in the same manner.
 There should be no radial movement.

Check the clutch hub bearing diameter, rollers, and clutch sprocket bearing.
 Replace any bearing rollers that are pitted or worn. See apecifications.

ted or worn. See specifications.

6. Make sure the shock absorber spider is a good fit in the inner and outer



Installing clutch hab rubbers

retaining plates, and that the arms have not excessively scored the inner surface of the retaining plates.

#### ASSEMBLY

 Grease the clutch hub and install the thrust washer and twenty of the correct rollers. Do not use ¼ in. x ¼ in.

Position the hub and press the shock absorber, complete with the three threaded pins, on the hub.

 Install a new tapered distance collar behind the engine sprocket, with the taper toward the crankshaft main bearing and oil seal.

 Install the transmission mainshaft key and tap the clutch hub onto its taper.
 Lubricate the primary chain and lay

it over the clutch sprocket.

6. Wrap the chain around the engine

 Wrap the chain around the engine sprocket, then position the sprocket on the crankshaft.

 Place clutch locking tool Z13 in the clutch plate housing, then install the cup washer and self-locking nut. Torque the nut to specifications.

NOTE: On machines before serial no. H49833, install the tab washer with the long tab in the hole in the shock absorber spider, install the securing nut and bend a tab to lock the nut.

 Install the alternator rotor, making sure that the loey or locating peg is correctly positioned.

 Install the alternator stator. Put a 0.008 in. (0.2 mm) feeler gauge between each stator pole and the rotor. Turn over the engine to make sure that the rotor and stator do not touch.

#### Transmission Countershaft Sprocket

#### REMOVAL AND INSTALLATION

 Disassemble the clutch and primary drive as previously described. Bemove the sprocket cover.

Bend back the tab washer and, while holding the rear brake, remove the sprocket securing nut.

Slide off the final drive chain and remove the countershaft sprocket.

 Make sure the oil seal is in good condition, then lubricate the ground boss

of the new sprocket and position it on the transmission mainshaft.

Replace the tab washer, screw on the securing not finger-tight, then, with the chain in place, tighten the nut to torque specifications.

 Oil the bushing that protrudes from the mainshaft high gear and install the sprocket cover with a new paper gasket.

The remainder of installation is a reversal of the removal procedure.

#### Clutch and Shifter Operating Mechanisms DISASSEMBLY

 Remove the right exhaust header pipe and footrest.

Drain the gearbox oil.

 Disconnect the clutch cable from the actuating lever.

 Remove the two nuts and four recessed screws that secure the gearbon outer cover. Remove the kick-starter.

Hold the gearshift lever in one hand, then tap the cover with a soft-faced mallet until it is free to be removed.

 Unscrew the two nuts inside the gearbox outer cover and remove the shafter return springs complete with the thrust buttens and distance pieces.



Clutch operating mechanism

Unscrew the countersunk screw that secures the clutch operating mechanism and withdraw the assembly.

Remove the shifter lever pinch bolt, remove the lever, and then withdraw the shaft from the cover.

 Remove the cotter pin from the clutch operating shaft. This will release the clutch operating balls.

 Remove the two cetter pins and disconnect the plungers and springs from the shifter quadrant.

11. If the shifter spindle bushing sequires replacement, heat the outer cover to 10°C and drive it out with a suitable, shouldered drift. Drive in the new bushing before the cover has a chance to cool.



Chatch mechanism installed

# **Triumph Tr7v Tiger 750 1981 Repair Service Manual**

**BROWN F.T & DAVIES A. C.** 

## Triumph Tr7v Tiger 750 1981 Repair Service Manual:

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number 99 0983 was also updated in 1978 using the same part number However the R suffix was added to the 1979 revision as it now included a December 1979 supplement 99 7140 for the 1979 and later T140E equipped with electronic ignition and the new Lucas RM24 alternator This manual is applicable to all 1973 to 1978 750cc UK General Export and USA twins including the T140V Bonneville T140RV Bonneville T140E Bonneville the TR7RV Tiger and the TR7V Tiger As noted previously the 11 page supplement extends the coverage to include the 1979 and later T140E models Unfortunately Triumph was already experiencing financial troubles and it is obvious that they were doing everything they could to cut costs Consequently the print quality of these later Triumph factory manuals was somewhat compromised by the re use of images and text from earlier manuals This re use is apparent in this manual as the quality of the images and the density of the text varies within the page and or from one page to another While we have done our best to normalize the print density there will still be variations that were just too difficult to correct Unfortunately owners of the 1973 to 1978 models are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various manuals that have recently flooded the marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years Owners of the later 1979 to 1983 750cc machines are directed to workshop manual ISBN 9781588502902 which will also be of use to owners of the 1985 1988 T140 Devon Bonneville Triumph Tiger 800/800XC, '10-'14 Haynes Publishing, 2015-07-15 Complete coverage of your Triumph Tiger 800 10 14 SERVICE AND MAINTENANCE MANUAL TRIUMPH MOTORCYCLES 1935-1949 BROWN F.T & DAVIES A. C.,2009 Triumph Spitfire, 1962-1981 John Haynes, 1988-07-30 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer The Complete Official Triumph TR7 1975, 1976, 1977, 1978, 1979, 1980 1981 British Leyland Motors Staff, 2016-01-15 The Complete Official Triumph TR7 1975 1981 is a comprehensive source of technical repair information for Triumph TR7 models sold in the United Kingdom and in North America during the model years 1975 1981 Includes Triumph TR7 Owner's Manual 1975 1981 Triumph TR7 Repair Manual 1975 1981 Triumph Triples & Fours (carburettor engines) '91 to '04 Editors of Haynes Manuals, 2016-03-15 Complete coverage for your Triumph 750 900 Triples and 1200 Fours covering 750 900 and 1200cc for 1991 thru 2004 Fuel injected T509 955i Speed Triple Sprint ST RS T595 955i Daytona and 1999 on Tiger models are not covered Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis

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# Table of Contents Triumph Tr7v Tiger 750 1981 Repair Service Manual

- 1. Understanding the eBook Triumph Tr7v Tiger 750 1981 Repair Service Manual
  - o The Rise of Digital Reading Triumph Tr7v Tiger 750 1981 Repair Service Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Triumph Tr7v Tiger 750 1981 Repair Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Triumph Tr7v Tiger 750 1981 Repair Service Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Triumph Tr7v Tiger 750 1981 Repair Service Manual
  - Personalized Recommendations
  - Triumph Tr7v Tiger 750 1981 Repair Service Manual User Reviews and Ratings
  - Triumph Tr7v Tiger 750 1981 Repair Service Manual and Bestseller Lists
- 5. Accessing Triumph Tr7v Tiger 750 1981 Repair Service Manual Free and Paid eBooks
  - Triumph Tr7v Tiger 750 1981 Repair Service Manual Public Domain eBooks
  - Triumph Tr7v Tiger 750 1981 Repair Service Manual eBook Subscription Services
  - Triumph Tr7v Tiger 750 1981 Repair Service Manual Budget-Friendly Options

- 6. Navigating Triumph Tr7v Tiger 750 1981 Repair Service Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Triumph Tr7v Tiger 750 1981 Repair Service Manual Compatibility with Devices
  - Triumph Tr7v Tiger 750 1981 Repair Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - o Adjustable Fonts and Text Sizes of Triumph Tr7v Tiger 750 1981 Repair Service Manual
  - Highlighting and Note-Taking Triumph Tr7v Tiger 750 1981 Repair Service Manual
  - o Interactive Elements Triumph Tr7v Tiger 750 1981 Repair Service Manual
- 8. Staying Engaged with Triumph Tr7v Tiger 750 1981 Repair Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Triumph Tr7v Tiger 750 1981 Repair Service Manual
- 9. Balancing eBooks and Physical Books Triumph Tr7v Tiger 750 1981 Repair Service Manual
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection Triumph Tr7v Tiger 750 1981 Repair Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Triumph Tr7v Tiger 750 1981 Repair Service Manual
  - Setting Reading Goals Triumph Tr7v Tiger 750 1981 Repair Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Triumph Tr7v Tiger 750 1981 Repair Service Manual
  - Fact-Checking eBook Content of Triumph Tr7v Tiger 750 1981 Repair Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements

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