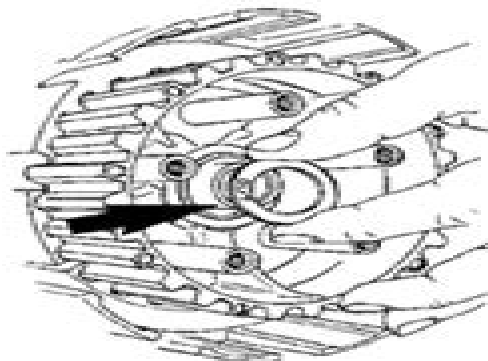


5. While holding clutch outer drum in position, refit the splined sleeve and needle roller bearing. When the sleeve is correctly fitted, it is flush with clutch drum face.



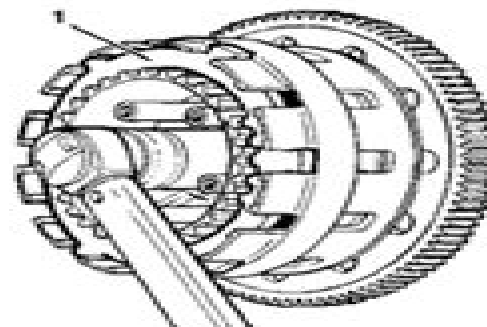
**CAUTION:** Re-check the drive gear position on the 4 cylinder balancer and repeat operations 2, 3, 4 and 5 if the balancer is not correctly aligned. Severe engine damage could result from incorrect balancer alignment.

6. Fit the shim and large washer to the outer drum.  
7. Fit the clutch inner drum.  
8. Fit the Belleville washer ('out' mark facing outwards), and centre nut.



Belleville Washer 'Out' Mark

9. Lock the inner and outer drums together using service tool 3880025. Depress the rear brake pedal to prevent the engine from turning, and tighten the clutch centre nut to **105 Nm**. Remove the service tool.



1. Service tool 3880025

10. Disengage first gear and check for free rotation of the clutch inner drum.



**CAUTION:** If the inner drum does not rotate freely, it must be removed and re-shimmed to prevent severe engine damage.

#### NOTE:

- Friction plates and clutch plates must be inspected for signs of wear, damage or distortion before re-use, and replaced if not in a serviceable condition. (see Friction plate wear/warp).
11. Soak all clutch plates in oil before fitting to the clutch basket in the same order as removal.
  12. Carefully refit the clutch pushrod and end piece ensuring that the pushrod seals in the crankcase do not become displaced or damaged.
  13. Refit the clutch pressure plate together with the springs and bolts. Tighten the bolts to **10 Nm**.
  14. Clean and refit the clutch cover using a new gasket. Tighten the clutch cover bolts to **12 Nm**.
  15. Refit the breather hose and clip (where fitted).
  16. Re-fill the engine with the correct grade and type of engine oil.

# Triumph Speed Triple 900 1994 1997 Factory Service Manual

**Haynes Publishing**



## **Triumph Speed Triple 900 1994 1997 Factory Service Manual:**

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transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section **Triumph Daytona & Speed Triple, '06-'16** Haynes Publishing,2016-08-15 Complete coverage of your Triumph 675 Daytona Street Triple 06 16 **Triumph Sprint, Speed Triple and Tiger, 2005-2015 Haynes Repair Manual** Haynes Publishing,2019-02-26 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle where we learn the best ways to do a job and that makes it quicker easier and cheaper for you Haynes books have clear instructions and hundreds of photographs that show each step Whether you are a beginner or a pro you can save big with a Haynes manual This manual features complete coverage for your Triumph Sprint Speed Triple and Tiger built between 2005 and 2015 covering routine maintenance tune up procedures engine repair cooling and heating air conditioning fuel and exhaust emissions control ignition brakes suspension and steering electrical systems and wiring diagrams **Triumph T595 Daytona [and] T509 Speed Triple Motorcycle Service Manual** ,1996 **Triumph Service Manual** ,1999 **Triumph Triples & Fours (carburettor engines) '91 to '04** Editors of Haynes Manuals,2016-03-15 Complete coverage for your Triumph 750 900 Triples and 1200 Fours covering 750 900 and 1200cc for 1991 thru 2004 Fuel injected T509 955i Speed Triple Sprint ST RS T595 955i Daytona and 1999 on Tiger models are not covered Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis *Triumph Motorcycles Illustrated Workshop Manual 1945-1955* Floyd Clymer,2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these

classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV *Triumph 1050 Sprint ST, Speed Triple and Tiger (04-09)* Matthew Coombs,2009 Sprint ST 1050cc 05 09 Speed Triple 1050cc 05 09 Tiger 1050cc 07 09 **Triumph 900 & 1200, '16-'17** Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Triumph 900 troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate Triumph 1050 Sprint ST, Speed Triple, and Tiger Service and Repair Manual Matthew Coombs,2014-01-01 This is another title in the ever popular Haynes vehicle maintenance range this edition covering the Triumph 1050 Sprint ST Speed Triple and Tiger models from 2005 until 2013 Step by step instructions are provided with hundreds of illustrations and photographs to aid the budding or experienced vehicle maintainer **Triumph Motorcycles Illustrated Workshop Manual 1937-1951** Floyd Clymer,2007-01-01 1935 to 1939 MODELS An Illustrated Workshop Manual Covering Pre War Triumph Twin And Single Cylinder Motorcycles From 1935 To 1939 After the outbreak of war in September 1939 all of the Triumph motorcycles constructed were destined for military use civilian production did not resume again until 1946 This is a faithful reproduction of the 1939 Floyd Clymer E T Brown Workshop Manual originally published in the US in 1947 It includes repair and maintenance data for rigid frame pre war single cylinder SV OHV and twin cylinder OHV Triumph motorcycles from 1935 to 1939 Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines carburetors clutches gear boxes forks electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Measuring 5 5 x 8 5 with 96 pages and 56 illustrations Applicable To The Following Models L2 1 2 1 2 5 3 1 3 2 3 5 5 1 5 2 5 3 5 4 5 5 5 10 6 1 Tiger 70 Tiger 80 Tiger 90 2H Tiger 70C 3S 3H Tiger 80C 5H Tiger 90C 6S 2HC 3SC 5T Speed Twin 5S and T100 Tiger 100 Includes Maintenance And Repair Data For The Following Engines Single Cylinder 250cc OHV 350cc SV 350cc OHV 500cc SV 500cc OHV 550cc SV and 600cc SV Twin Cylinder 500cc OHV and 650cc OHV **Triumph TR7 Service and Repair Manual** John Harold Haynes,Peter Ward,2014-06 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work *HM Triumph TR 2 3 3A 4. 4A 1952 - 1967 OP* Haynes,2013-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and

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