

Assembly and Installation

1. Assemble the brake hub in reverse order of disassembly. Liberally grease the bearings. Be sure to install the steel washer that fits between the bearing and circlip, otherwise the bearing will not seat properly.

2. Install the hub assembly, complete with brake shoes, etc., on the swing arm. Readjust the final drive chain.

3. Assemble the wheel hub in reverse order of disassembly. Liberally grease the bearings. Note that the bearings should be driven in place by applying pressure to the outer race only. Install the hollow spindle with the short end on the left-hand side, and install the bearing seals facing outward.

4. Install all the wheel and hub assembly in the reverse of the removal procedure. Do not forget the distance collar between the swing arm and hub. If the brake hub assembly was not removed, it will not be necessary to readjust the chain.

T100C, T100R, TR6R, TR6C, and T120R

FRONT

The front wheel assembly on the 500 and 650 cc models is basically the same as the arrangement used on the TR25W. It can be serviced in the same manner, except that on 500s, Triumph special tool no. 276 must be used to remove the left bearing retainer ring, rather than tool no. 61-3694.

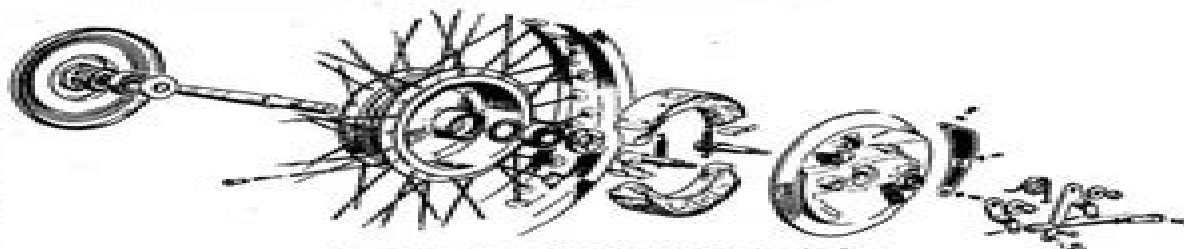
Use the accompanying illustrations for reference.

REAR

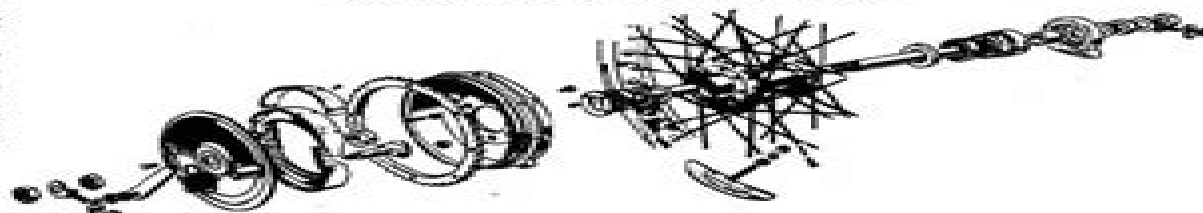
NOTE: The 500 and 650 cc models are equipped with either standard or quickly detachable rear wheels.

Removal and Disassembly (Standard)

1. Disconnect the rear brake adjuster and the final drive chain.
2. Loosen the front securing bolt and swing the chainguard up out of the way.
3. Disconnect the torque arm at the hub.
4. Disconnect the speedometer cable.
5. Loosen the axle nuts and slide off the wheel assembly.
6. Unscrew the backing plate retaining nut and withdraw the brake assembly. Service the brake assembly as described in the TR25W section.
7. Remove the wheel spindle, complete with speedometer drive, out of the right side.
8. Remove the slotted screw that locks the left bearing retainer ring in place.
9. Remove the retainer ring with tool no. 276 or a suitable substitute. The ring has left-hand threads.
10. To gain access to remove the left bearing, drive the central distance piece from the left side until the grease retainer collapses. The bearing can now be driven out from the right side, using a suitable, soft drift.
11. Remove the backing ring, collapsed grease retainer and central dis-



Front wheel assembly, twin-leading shoe brake



Standard rear wheel (500 and 650)

tance piece.

12. Drive out the right bearing and dust cap with a drift approximately 1 1/8 in. in diameter.

13. Thoroughly clean all parts (except brake shoes) in kerosine or cleaning solvent and blow them dry with compressed air.

Inspection

Examine all parts carefully as described in the TR25W section.

Assembly and Installation

1. Liberally grease the bearings and retainers.
2. Drive in the right grease retainer (new or straightened) and bearing. Install the dust cap after making sure that the bearing and the cavities on either side of the bearing are filled with grease.
3. Install the distance piece, right grease retainer and right bearing. Make sure everything is well packed in grease.
4. Bring the distance piece in line with the axle, then install the threaded (left-hand) retainer ring.
5. Install the retainer locking screw.
6. The remainder of the assembly and installation procedure is a reversal of the removal and disassembly instructions.

Removal and Disassembly (Quickly Detachable)

1. Disconnect the speedometer cable.

2. Unscrew the axle from the right side of the machine and pull out the distance collar.

3. Pull the wheel clear of the engaging splines and remove it out the back of the machine.

4. Remove the locknut on the right side of the axle sleeve and lift off the speedometer drive unit.

5. Disassemble the wheel hub and bearings as previously described for the standard rear wheel.

6. Disconnect the final drive chain, brake operating rod and torque arm, and then remove the axle sleeve nut.

7. Disassemble the brake components as previously described in the TR25W section.

8. Press out the axle sleeve, then remove the bearing circlip located in the brake drum.

9. Pry out the retainer and felt washers, then drive out the bearing with a suitable drift.

10. Thoroughly clean all metal parts in kerosine or cleaning solvent, then blow them dry with compressed air. Do not spin the bearings until they have been completely dried and lubricated.

Inspection

Examine all parts as previously described and make any necessary replacements.



Quickly detachable rear wheel (500 and 650)

Triumph Trophy 650 Manual

Causey Enterprises, LLC

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

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 - The Rise of Digital Reading Triumph Trophy 650 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Triumph Trophy 650 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Triumph Trophy 650 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Triumph Trophy 650 Manual

- Personalized Recommendations
- Triumph Trophy 650 Manual User Reviews and Ratings
- Triumph Trophy 650 Manual and Bestseller Lists
- 5. Accessing Triumph Trophy 650 Manual Free and Paid eBooks
 - Triumph Trophy 650 Manual Public Domain eBooks
 - Triumph Trophy 650 Manual eBook Subscription Services
 - Triumph Trophy 650 Manual Budget-Friendly Options
- 6. Navigating Triumph Trophy 650 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Triumph Trophy 650 Manual Compatibility with Devices
 - Triumph Trophy 650 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Triumph Trophy 650 Manual
 - Highlighting and Note-Taking Triumph Trophy 650 Manual
 - Interactive Elements Triumph Trophy 650 Manual
- 8. Staying Engaged with Triumph Trophy 650 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Triumph Trophy 650 Manual
- 9. Balancing eBooks and Physical Books Triumph Trophy 650 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Triumph Trophy 650 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Triumph Trophy 650 Manual
 - Setting Reading Goals Triumph Trophy 650 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Triumph Trophy 650 Manual

- Fact-Checking eBook Content of Triumph Trophy 650 Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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