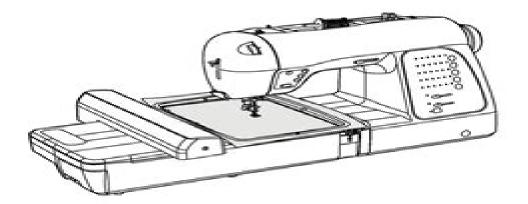


### XL-550



## Service Manual

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# **Singer Gc 550 Service Manual**

Patrick R. Murray, Ellen Jo Baron

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