

# PARTS LIST

INSTRUCTIONS



# Prepare Machine For Operation

- I .- Wipe all the shipping grease, clean thoroughly.
- 2 Remove the Hex nut which locks the chuck stide during smooths.
- 5.—Remove the cardidard peoling from under the PRODUCT.
- 4. Cobnession put a few drops of light machine oil in each oil our including motor, the grinding head is permanently lubricated and reused.
- 5 Compré Use Sieux No. 250 Grinding Diè or No. 632 Concentrated solutile oil. Capacity 2 quarts.
- 6 -Run the exaction a while to warm it up, next the beits in the pulling growins and produce smoother.

Wet grieding is for all kinds of valves, gives smeether, more accurate and finished jobs. Reduces when directing to a minimum.

Keep the chock clean, it is advisable to place a number. shield an value stem when grinding to prevent the costant from getting into the chuck. Avoid splushing the contant away, a possil stream is sufficient to keep the valve cool. Natural evaporation must be expected as the contain thes off the gooding wheel in a fine mist.

Precision built, for best results, keep in a healed shop, about 70 degrees is satisfactory.

Wery few valve stems are perfectly straight and round, therefore, do not expect to test the accuracy of your machine by grinding and then rechucking valve, as this method of testing is not practical.

SIOUX TOOLS INC.

MOUX CITY, IOWA, USA, SHIELD

# **Sioux 645 Valve Grinding Manual**

**H Kauffman** 

#### **Sioux 645 Valve Grinding Manual:**

Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts List) for Grinding Machine, Valve Face, Model 956 (Sioux Tools, Inc.) (NSN 4910-00-351-9731). 1991 **AERO** TRADER, JUNE 1999 Causey Enterprises, LLC, **Automotive Digest** ,1948 **Proceedings of the Board of Supervisors of the County of Schuyler** Schuyler County, N.Y. Board of Supervisors, 1980 Aeronautical Digest .1948 Aero Digest ,1948 Public Works Manual ,1993 **THOMAS REGISTER 2005** Automotive Service Digest ,1952 .2005 Thomas Register of American Manufacturers, 2003 Vols for 1970 71 includes manufacturers catalogs Thomas Register of American Manufacturers and Thomas Register Catalog File, 2002 Vols for 1970 71 includes manufacturers catalogs Railroad Age Gazette ,1889 Railroad Gazette ,1889 Thomas Register, 2004 MacRae's Industrial Directory, 1995 **U.S. Industrial Directory** ,1984 Farmers and Consumers Market Bulletin .1999 American Export Register ,1980 Operator's Manual, 1991 Operator's Manual, 1973

#### Decoding Sioux 645 Valve Grinding Manual: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its power to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "Sioux 645 Valve Grinding Manual," a mesmerizing literary creation penned by a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring impact on our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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