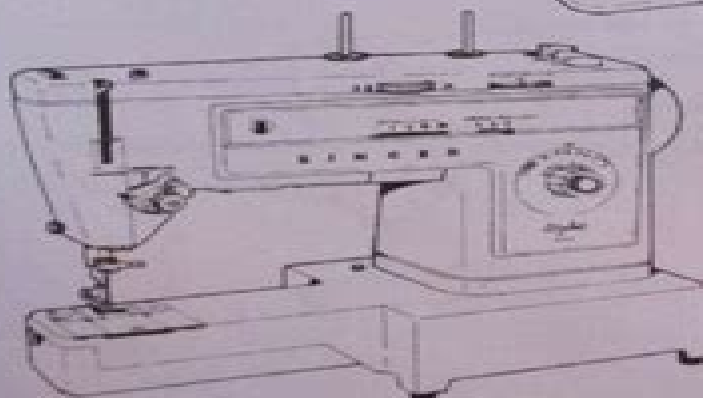


# Servicing Instructions for **SINGER** Machines Classes 513K & 533K



513 Machine



533 Machine

Servicing instructions for 513 & 533 Machines apply to the 513 & 533 Machines with the exception of the special instructions on pages 64 to 79.

# Singer 513 Service Manual

**Michael Rajnik**



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