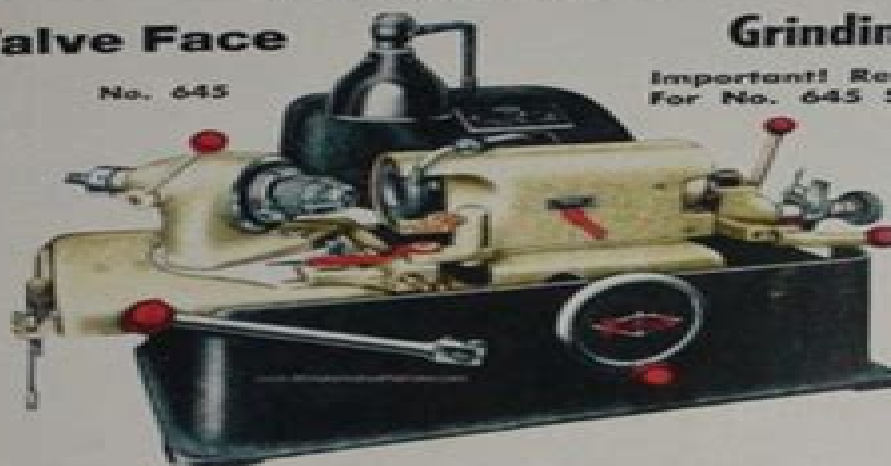




PARTS LIST INSTRUCTIONS

Sioux Valve Face

No. 645



Grinding Machines

Important! Read Carefully
For No. 645 Serial 40,001 up.

Prepare Machine For Operation

- 1.—Wipe off the shipping grease, clean thoroughly.
- 2.—Remove the Hex nut which locks the chuck slide during shipping.
- 3.—Remove the cardboard packing from under the motor.
- 4.—Lubrication—put a few drops of light machine oil in each oil cup including motor, the grinding head is permanently lubricated and sealed.
- 5.—Coolant—Use Sioux No. 250 Grinding Oil or No. 532 Concentrated soluble oil. Capacity 2 quarts.
- 6.—Run the machine a while to warm it up, heat the belts in the pulley grooves and produce smoother operation.

Very few valve stems are perfectly straight and round, therefore, do not expect to test the accuracy of your machine by grinding and then re-chucking valve, as this method of testing is not practical.

Wet grinding is for all kinds of valves, gives smoother, more accurate and finished jobs. Reduces wheel dressing to a minimum.

Keep the chuck clean, it is advisable to place a rubber shield on valve stem when grinding to prevent the coolant from getting into the chuck. Avoid splashing the coolant away, a small stream is sufficient to keep the valve cool. Natural evaporation must be expected as the coolant flies off the grinding wheel in a fine mist.

Precision built, for best results, keep in a heated shop, about 70 degrees is satisfactory.

SIoux TOOLS INC.
SIoux CITY, IOWA, U.S.A. 51102



Sioux 645l Valve Grinder Manual

Lingjun Ying



Sioux 645I Valve Grinder Manual:

Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts List) for Grinding Machine, Valve Face, Model 956 (Sioux Tools, Inc.) (NSN 4910-00-351-9731). ,1991 **AERO TRADER, JUNE 1999** Causey Enterprises, LLC, Proceedings of the Board of Supervisors of the County of Schuyler Schuyler County, N.Y. Board of Supervisors,1984 Automotive Digest ,1948 *Public Works Manual* ,1993 *Aero Digest* ,1948 Aeronautical Digest ,1948 **THOMAS REGISTER 2005** ,2005 **Thomas Register of American Manufacturers** ,2003 Vols for 1970 71 includes manufacturers catalogs *Railroad Age Gazette* ,1889 **Railroad Gazette** ,1889 **MacRae's Industrial Directory** ,1995 Farmers and Consumers Market Bulletin ,1999 **Operator's Manual** ,1991 Operator's Manual ,1973 Operator's Manual ,1992 **Operator's Manual** ,1992 Operator's Manual ,1992 **Valve Face Grinding Machine** Albertson & Company,1931 Operator's Manual ,1991

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