

### Cylinder head

1000- and 1200-engines have one cylinder head. 1200GM-engines have two cylinder heads which are interchangeable with each other and also with the cylinder head on the 1200-engine. Each cylinder has its own inlet and exhaust ports located on the side of the head. Between intake and exhaust valves a control valve is fitted to balance the thermal load.

Cylinder head bolts are high tensile bolts which are tightened up to yield limit using angle tightening principle. Due to the large amount of tightening torque, the bolts are lubricated during the whole lifetime and engineering is unnecessary.

The internal locations are machined directly into the cylinder head. The oil control rings, valve guides and distribution cam are interchanged. In addition, the oil control valve is equipped with adjustable valve seat inserts.

### Valve mechanism

The valve mechanism is operated by the camshaft which is located in the cylinder block. The valve is transferred with the help of tappets and pushrods. The camshaft gear wheel is fixed with a pinion that has an alloy. Tappet seating surfaces used by the tappet face lubrication system through drilled oil ways in the valve block.

### Crank mechanism

The crankshaft is forged from chrome alloy casted steel and is induction hardened on the bearing and sealing surfaces. This makes it possible to get bearings four times without any replacement. Four wheels are located at the front and other crankshaft. They are a small and intermediate wheel and all pins. In addition, the front end of the crankshaft has a spline for the hub of the 11-tooth pulley. An oil deflector ring is fixed between the hub and gear wheel, and a seal made of steel on the hub is used to protect the seal.

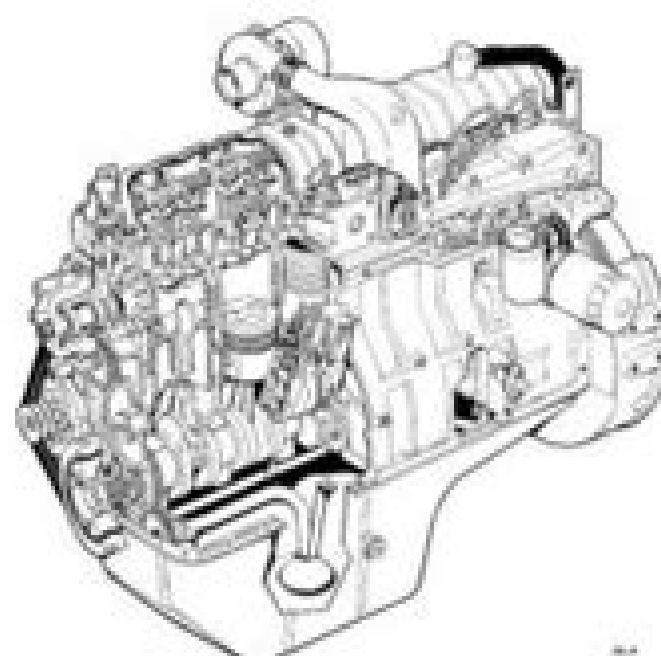
The crankshaft is supported on the cylinder block by main bearings which are placed on both sides of each cylinder. Thus there is one main bearing more than cylinder. The crankshaft main bearings are placed in both cases of the rear main bearing.

In the rear end of the crankshaft there is fixed a flywheel on which the pressure fluctuates very great. The flywheel connecting rod has an 11-tooth pinion on its hub. The bearing location at the bottom end of the connecting rod is split, and the bearing hub is secured by two special bolts and nuts. The upper part has a wedge-shaped bearing location, in which the piston pin bearing housing is fixed with a pinion fit.

The piston is made of an specially aluminum alloy. In the upper part of the piston there is a combustion chamber. The shape of the chamber is intended to maximize the intensity of air and fuel. The piston has three rings. The upper master aluminum-coated ring has a wedge-shaped cross section. Its natural expansion amplitude and an slight expansion position gives the upper ring a light weight. The middle ring is narrower and has two longitudinal grooves. The lower ring is the clean area. The oil control ring is spring loaded and it has a two-stage, inclined sealing edge.

On the turbocharged engines, the upper ring location is formed in a cast iron ring which is used in the piston. In addition, the piston for turbocharged engines is graphite coated to ensure correct running-in.

Four-cylinder engines (1000) are equipped with a balancer unit. The balancer weights, which rotate at twice the engine speed, even out the vibration forces caused by the movement of the pistons and the crank mechanism.



### Timing gears

The timing gear train consists of hardened, helically cut gear wheels. The gears are secured by the timing gear casing which is fixed to the front of the engine. The timing gear drive the camshaft, fuel injection pump and all pins.

Timing gears equipped with a hydraulic pump, the drive is a gear in a separate drive unit.

The drive gear is supported with a bearing, the shaft bearing (1200GM) on the shaft on the front face of the cylinder block. Two different dimensions of gear and shaft is used.

# Sisu Diesel 320 420 620 634 Engine Workshop Repair Manual

**Isuzu Jidōsha Kabushiki Kaisha, Isuzu  
Motors**



## **Sisu Diesel 320 420 620 634 Engine Workshop Repair Manual:**

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web sep 11 2023 the basics of carrot soup the key to carrot soup is unsurprisingly the carrots if you can try to get a few bundles of the smaller carrots with the stems still on i find the bulk bags of de stemmed carrots are less sweet ultimately though you can use any carrot even purple or white ones and i won t yell at you

*classic creamy carrot soup recipe serious eats* - Jan 26 2023

web feb 14 2022 why it works roasting a portion of the carrots adds complexity and intensifies their sweetness the addition of carrot juice enhances the overall carrot flavor sweating the aromatics softens them and releases their allium flavors puréeing the soup with butter produces a rich silky texture

*creamy carrot soup recipe natashaskitchen com* - Apr 28 2023

web jan 8 2020 add diced onion celery and sliced carrots and cook 6 8 min add minced garlic salt and black pepper and cook another minute add chicken broth and simmer partially covered 20 25 min until carrots are soft puree soup in batches in a blender or use an immersion blender