Characterize part consists of

A. Define and Measure

B. Define, Measure and Analyze

C. Define, Measure and part of Analyze

Optimize part consists of

A. Analyze, Improve and Control

B. Improve and Control

C. part of Analyze, Improve and Control

In Six Sigma, Xs are

A. Unknown variables

B. Excess variation

C. Process Inputs

Which of the following is used to list Xs?

A. DOE

B. Fishbone

C. Pareto

The Pareto principle is

A. Also called the 80/20 rule

B. Used to identify the Vital Few

C. Useful in the Analyze phase

Which of the following tools is used to generate data?

A. Analysis of Variance (ANOVA)

B. DOE

C. Regression

Which of the following cannot identify the

Vital Few Xs?

A. Analysis of Variance (ANOVA)

B. DOE

C. Regression

A Six Sigma GB project has to

A. Finish in 3 months

B. Show dollar savings

C. Address the variation issue

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The Certified Six Sigma Green Belt Handbook, Second Edition Roderick A. Munro, Govindarajan Ramu, Daniel J. Zrymiak, 2015-05-13 This reference manual is designed to help those interested in passing the ASQ s certification exam for Six Sigma Green Belts and others who want a handy reference to the appropriate materials needed to conduct successful Green Belt projects It is a reference handbook on running projects for those who are already knowledgeable about process improvement and variation reduction. The primary layout of the handbook follows the ASQ Body of Knowledge BoK for the Certified Six Sigma Green Belt CSSGB updated in 2015 The authors were involved with the first edition handbook and have utilized first edition user comments numerous Six Sigma practitioners and their own personal knowledge gained through helping others prepare for exams to bring together a handbook that they hope will be very beneficial to anyone seeking to pass the ASQ or other Green Belt exams In addition to the primary text the authors have added a number of new appendixes an expanded acronym list new practice exam questions and other additional materials Certified Six Sigma Yellow Belt Exam Secrets Study Guide Cssyb Exam Secrets Test

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