

Volkswagen Bora 1999-2005 Workshop Manual

15c-30 CYLINDER HEAD AND VALVETRAIN (2.0L ENGINE)

CYLINDER HEAD AND VALVETRAIN (1.5L) 15b-15



- Test all disconnected fuel and vacuum lines to prevent contamination.
- Remove air cleaner assembly and connecting hoses to throttle housing.
- Disconnect accelerator cable from throttle control module. Use image and cable retainers (AEC engine only).
- Unplug wiring harness connector from throttle control module.
- Remove 2 coolant hoses from throttle control module that connect to the reservoir and cylinder head.
- Disconnect vacuum hose connected for power brake booster on the back of intake manifold and any remaining electrical and vacuum connections on intake manifold.



- Loosen and remove bolts (A) holding upper and lower sections of intake manifold together (AEC engine shown).
- On the rear upper section of intake manifold, remove screws (7) and mounting bolts (8) for water pump.



- On rear upper section of intake manifold and top water pump, off-mount water pump on lower section with suitable strap clasp or water hose (A) and/or other suitable material.

Drive belts, assembly

1. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
 - To loosen and tighten, counter-bolt with 34 N.
 - Threads and shoulder must be free of oil and grease.
 - Additional quarter turn must be obtained on 1/2 turn (20°) steps.
2. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
3. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
4. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
5. Timing belt guard, middle section
6. Bolt
 - Tighten to 40 Nm (30 ft-lb).
7. Right engine mount
8. Timing belt guard, upper section
9. Timing belt
10. Water pump pulley
11. Water pump pulley
12. Water pump pulley
13. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
14. Nut
 - Tighten to 20 Nm (15 ft-lb).
15. Bolt
 - Tighten to 20 Nm (15 ft-lb).
16. Bolt
 - Tighten to 40 Nm (30 ft-lb).
 - To loosen and tighten, counter-bolt with 34 N.



17. Camshaft sprocket
 - Release from camshaft using two-part pulley.
18. Timing belt roller
 - Remove automatic timing belt roller spring roller.
19. Water pump
20. Injection pump sprocket
 - Two-piece connection.
21. Bolt
 - Tighten to 20 Nm (15 ft-lb).
22. Timing belt guard, rear
23. Coolant pump
 - Check impeller for signs of movement.
24. Water pump
 - Informatics before removing cap and pump.
25. Camshaft timing belt drive sprocket
26. Bushing, threaded
27. Diesel injection pump
28. Assembly bracket
 - Mounting for diesel injection pump, generator power steering pump, and air conditioner compressor.
29. Bolt
 - Tighten to 40 Nm (30 ft-lb).

Vw Bora Maintenance Manual

A. K. Legg



Vw Bora Maintenance Manual:

VW Golf & Bora Service and Repair Manual Jex R. M., Pete Gill, Legg A. K., Rendle Steve, 2006 **VW Golf & Bora Service and Repair Manual** A. K. Legg, 2008 VW Polo Petrol & Diesel Service & Repair Manual R. M. Jex, 2007

Hatchback including special limited editions Does NOT cover features specific to Dune models or facelifted Polo range introduced June 2005 Petrol 1 2 litre 1198cc 3 cyl 1 4 litre 1390cc non FSI 4 cyl Does NOT cover 1 4 litre FSI engines Diesel 1 4 litre 1422cc 3 cyl 1 9 litre 1896cc 4 cyl inc PD TDI turbo **VW Golf & Jetta Automotive Repair Manual** ,1997 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide **Volkswagen Transporters T4 Workshop Manual** Owners Edition, 2023-01-31 COVERING SHORT LONG WHEELBASE VAN CARAVELLE BUS 2 0 2 5L PETROL AND 1 9 2 4L DIESEL ENGINES MANUAL TRANSMISSION DRIVE SHAFTS CLUTCH FUEL IGNITION LUBRICATION COOLING SYSTEMS SUSPENSION STEERING BRAKING ELECTRICS BODYWORK PLUS WIRING DIAGRAMS This Owners Edition Workshop Manual covers the VW Transporter Type 4 T4 which was introduced in December 1990 fitted with 2 0 and 2 5 litre petrol engines and 1 9 and 2 4 litre diesel engines It has been specially written for the practical owner who wants to maintain a vehicle in first class condition and carry out the bulk of his or her own servicing and repairs Comprehensive step by step instructions are provided for service and overhaul operations to guide the reader through what might otherwise be unfamiliar and complicated tasks Numerous drawings are included to amplify the text With the aid of this manual many aspects of service overhaul and repair are within the scope of an owner with a reasonable degree of mechanical aptitude Some operations however demand more skill Other jobs require the use of special tools and in some cases testing facilities and techniques that are not generally available Only you can judge whether a job is within your capabilities We do however try to assist the reader to come to an informed decision Whilst every effort has been made to ensure that the information provided is correct it is obviously not possible to guarantee complete freedom from errors or omissions Information to be found in the driver s handbook is not necessarily duplicated here and it is not possible within this volume to cover every aspect to be found in the manufacturer s own workshop manual which is of much greater size and complexity However it should be consulted if more detailed information is needed Always remember that you are responsible for your own safety and that of others when working on a vehicle Take particular care with safety related systems like the brakes and steering and seek professional advice if in any doubt Never work under a vehicle unless it is properly supported a single jack is not enough Take care with power tools also regard as potentially harmful fuel lubricants solvents and sealers which should always be and kept in labelled sealed containers With care and common sense the practical owner can make an excellent job

of maintenance and overhaul The benefits include money saved and the satisfaction of work well done You will be adding to your knowledge too knowing more about the vehicle you own will help you to make logical decisions about what needs to be done even if it does in some instances have to go into a professional repair shop The Volkswagen Transporter T4 is a vehicle that will respond to careful regular servicing and is built to a standard that will ensure a long life if this is remembered

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