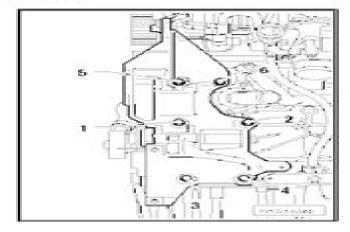


- Tighten securing bolts in sequence -1 ... 6-. Specified torque Item 13 (page 52)
- Installing the generator = Electrical system; Rep. gr. 27.
- Installing high-pressure pump = page 284.
- Install engine bracket = page 48.



#### 1.8 Assembly overview - toothed belt drive

#### 1 - Toothed belt

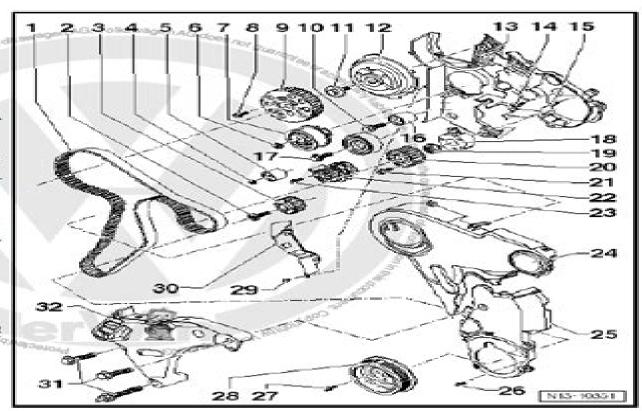
- Mark direction of rotation before removing.
- Check for wear.
- Do not kink.
  - Removing, installing and tensioning = page 91

#### 2 - 120 Nm + 1/4 turn (90\*) further

- Renew
- Use counterhold - 3415 to loosen and tighten.
- Do not additionally oil or grease the threads and shoulder
- Turning further can be done in several stages.

#### 3 - Crankshaft toothed belt pulhery

- 4 20 Nm
- 5 Idler roller
- 6 20 Nm + turn 45\* further
- 7 Tensioning roller
  - Remove engine bracket to remove and install ⇒ page 48



# **Vw Jetta 3 Service Manual**

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