

O SIGMA CONTROL pode funcionar nos seguintes modos:

- DUAL
- QUADRO
- VARIO
- MODULAÇÃO

Opção C1

O comando SIGMA CONTROL vem ajustado de fábrica no modo DUAL.

#### DUAL

No modo DUAL o compressor comuta entre CARGA e ALÍVIO para manter a pressão do sistema entre mínima e máxima. Quando a pressão máxima é alcançada a máquina comuta para ALÍVIO. Quando o *período de alívio* programado expirar, a máquina então comuta para PARADO.

Quanto mais curto for o *período de alívio* programado, mais rápido e mais frequentemente o motor irá parar.

#### QUADRO

No modo QUADRO o controlador opera como no modo DUAL, que nos períodos de alta demanda de ar alterna entre CARGA e ALÍVIO, com a diferença que nesses períodos de alta demanda ele alterna diretamente entre CARGA e PARADO.

Esse modo requer a programação de dois períodos: o *período de funcionamento* e o *período de alívio para parado*.

Quanto mais curta for a configuração desses períodos, mais rápido e mais frequentemente o motor irá parar.

#### VARIO

O modo VARIO é baseado no modo DUAL. A diferença do DUAL para o VARIO é que o período de alívio para o de parado varia automaticamente, para manter o número de partidas por hora (frequência de partidas) dentro do limite prescrito.

Opção C1

#### MODULAÇÃO

O modo MODULAÇÃO é uma extensão do DUAL. A diferença é que no modo DUAL, a vazão do compressor varia sem etapas dentro da faixa de controle da máquina. Esse modo não está disponível para compressores com controle de velocidade variável (SFC).

| Demanda de ar comprimido | Modos de operação             |
|--------------------------|-------------------------------|
| Alta                     | MODULAÇÃO<br>CARGA            |
| Baixa                    | MODULAÇÃO<br>ALÍVIO<br>PARADO |

Tab. 37 Fases de operação no modo MODULAÇÃO.

# Palatek Compressor 75 Manual

**Caterpillar Inc**



## **Palatek Compressor 75 Manual:**

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