

Fig. 6-47 Valve Timing Diagram for 425A Engine

#### FLYWHEEL OR CLUTCH PILOT BEARING— REMOVE AND REPLACE

**NOTE:** See HYDRA-MATIC SHOP MANUAL for replacement of flywheel on Hydra-Matic models.

1. Remove transmission. (See SYNCHRO-MESH SECTION for synchro-mesh transmission or HYDRA-MATIC MANUAL for Hydra-Matic transmission).

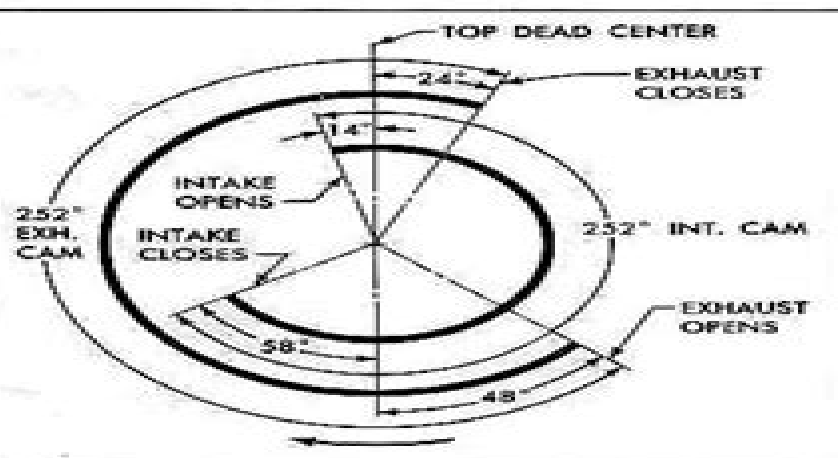


Fig. 6-48 Valve Timing Diagram for 3-Speed Synchro-Mesh

2. Remove clutch assembly.

3. If clutch pilot bearing is to be replaced, use cold chisel to remove staking in end of crankshaft which keeps bearing in place when transmission is removed (Fig. 6-49). Remove clutch pilot bearing from hole in crankshaft.

If bearing is a snug fit in crankshaft, use puller J-4383 and slide hammer J-2619-A or J-942 to remove bearing. When installing new bearing see that hole in crankshaft is thoroughly clean. Install new bearing with shielded side toward transmission. Start bearing into hole and tap into place by using clutch pilot bearing installer J-5736 against outer race. Stake slightly as shown in Fig. 6-49, to keep bearing in place in case transmission is removed in the future.

4. If flywheel is to be removed and reinstalled, scribe marks on flywheel and crankshaft flange and remove flywheel to crankshaft bolts and remove flywheel. When reinstalling clean the mating flanges of flywheel and crankshaft carefully making sure there are no burrs on either mounting face. Position flywheel on crankshaft flange with scribe marks in alignment and install flywheel to crankshaft bolts and tighten evenly to 85-100 lb ft. torque.

**NOTE:** Flywheel bolts do not require lock washers.

5. Install clutch and transmission.

#### OIL PAN AND/OR OIL PAN GASKETS— REMOVE AND REPLACE

##### REMOVE

1. Drain radiator and crankcase.
2. Remove hood and air cleaner.
3. Disconnect negative lead to battery.
4. Disconnect radiator to timing chain cover hose.

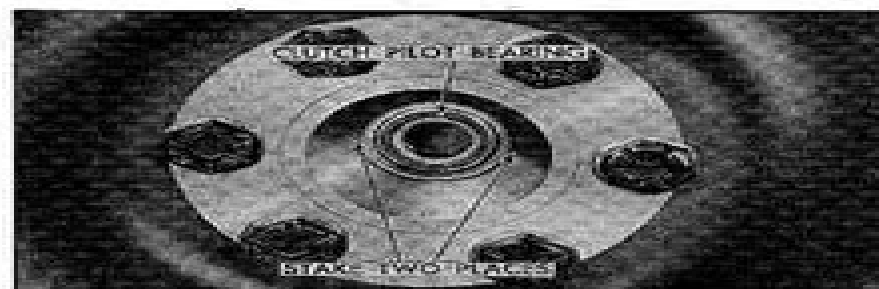


Fig. 6-49 Clutch Pilot Bearing Staked

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1. Understanding the eBook Pontiac Manual Page 196
  - The Rise of Digital Reading Pontiac Manual Page 196
  - Advantages of eBooks Over Traditional Books
2. Identifying Pontiac Manual Page 196
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Pontiac Manual Page 196
  - User-Friendly Interface
4. Exploring eBook Recommendations from Pontiac Manual Page 196
  - Personalized Recommendations
  - Pontiac Manual Page 196 User Reviews and Ratings
  - Pontiac Manual Page 196 and Bestseller Lists
5. Accessing Pontiac Manual Page 196 Free and Paid eBooks
  - Pontiac Manual Page 196 Public Domain eBooks
  - Pontiac Manual Page 196 eBook Subscription Services
  - Pontiac Manual Page 196 Budget-Friendly Options
6. Navigating Pontiac Manual Page 196 eBook Formats

- ePub, PDF, MOBI, and More
- Pontiac Manual Page 196 Compatibility with Devices
- Pontiac Manual Page 196 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Pontiac Manual Page 196
  - Highlighting and Note-Taking Pontiac Manual Page 196
  - Interactive Elements Pontiac Manual Page 196
- 8. Staying Engaged with Pontiac Manual Page 196
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Pontiac Manual Page 196
- 9. Balancing eBooks and Physical Books Pontiac Manual Page 196
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Pontiac Manual Page 196
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Pontiac Manual Page 196
  - Setting Reading Goals Pontiac Manual Page 196
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Pontiac Manual Page 196
  - Fact-Checking eBook Content of Pontiac Manual Page 196
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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