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Answers

Briefly describe the concept of Just In Time (JIT) production.

Award 1 mark for a description and the second mark for justifying the response.

Items are created or manufactured as they are demanded (1) reducing lead-time / waste (1).

Describe what is meant by an 'apprenticeship'.

Award 1 mark for a description and the second mark for justifying the response.

A low paid training period (1) to gain a new skill / vocation (1).

- There are four different scales of production.
 - (a) Which of the products below would **not** be suitable for continuous production? [1]

Washing up liquid

(b) Explain your answer.

Award 1 mark for an explanation and the second mark for justifying the response.

Socks can be a fashion item (1) which will be subject to changing trends (1).

Socks are reused (1) so demand is lower than disposable or consumable items (1).

Oil, washing up liquid & paper are consumables (1) and are in constant demand (1).

The drawing below shows a child's car seat.



- (a) The seat is manufactured by robots.
 - Explain one advantage to the manufacturer of using robots for assembly.

Award 1 mark for an explanation and the second mark for justifying the response.

Work 24/7 / take no breaks (1); therefore, production is non-stop / increased output levels (1).

Unaffected by tiredness / consistent accuracy (1); therefore, fewer rejects as the inspection stage increases output / reliability (1).

Faster assembly / greater throughput (1); therefore, increased levels of production (1).

State one disadvantage of using robots to the manufacturer.

Award only 1 mark for appropriate response.

Expensive setup costs (1).

Need to train skilled workers (1).

Need to manage / maintain / repair / reprogram the robots (1).

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